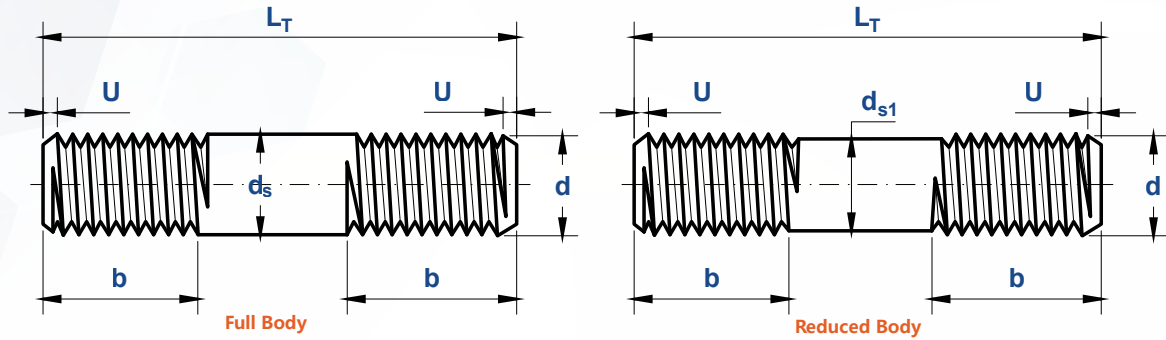




Screw Thread d		M6	M8	M10	M12	M14	M16	M20	M24	M30
P	Pitch	1	1.25	1.5	1.75	2	2	2.5	3	3.5
b	LT≤250	18	18	26	30	34	38	46	54	66
	250<LT≤400	24	24	32	36	40	44	52	60	72
	LT>400	-	-	45	49	53	57	65	73	85
U	max(=2P)	2	2.5	3	3.5	4	4	5	6	7
d_s	max	6	8	10	12	14	16	20	24	30
	min	LT≤150	5.82	7.78	9.78	11.73	13.73	15.73	19.67	23.67
		LT>150	5.7	7.64	9.64	11.57	13.57	15.57	19.48	23.48
d_{s1}	max	LT≤150	5.39	7.26	9.08	10.95	12.77	14.77	18.49	22.13
		LT>150	5.51	7.4	9.22	11.11	12.93	14.93	18.68	22.32
	min	LT≤150	5.21	7.04	8.86	10.68	12.5	14.5	18.16	21.8
		LT>150	5.51	7.4	9.22	11.11	12.93	14.93	18.68	22.32

Screw Thread d		M36	M42	M48	M56	M64	M72	M80	M90	M100
P	Pitch	4	4.5	5	5.5	6	6	6	6	6
b	LT≤250	78	90	-	-	-	-	-	-	-
	250<LT≤400	84	96	108	124	140	156	172	-	-
	LT>400	97	109	121	137	153	169	185	205	225
U	max(=2P)	8	9	10	11	12	12	12	12	12
d_s	max	36	42	48	56	64	72	80	90	100
	min	LT≤150	-	-	-	-	-	-	-	-
		LT>150	35.38	41.38	47.38	55.26	63.26	71.26	79.26	89.13
d_{s1}	max	LT≤150	-	-	-	-	-	-	-	-
		LT>150	33.74	39.4	45.05	52.83	60.48	68.48	76.48	86.61
	min	LT≤150	33.12	38.78	44.43	52.09	59.74	67.74	75.74	85.74
		LT>150	33.74	39.4	45.05	52.83	60.48	68.48	76.48	86.61