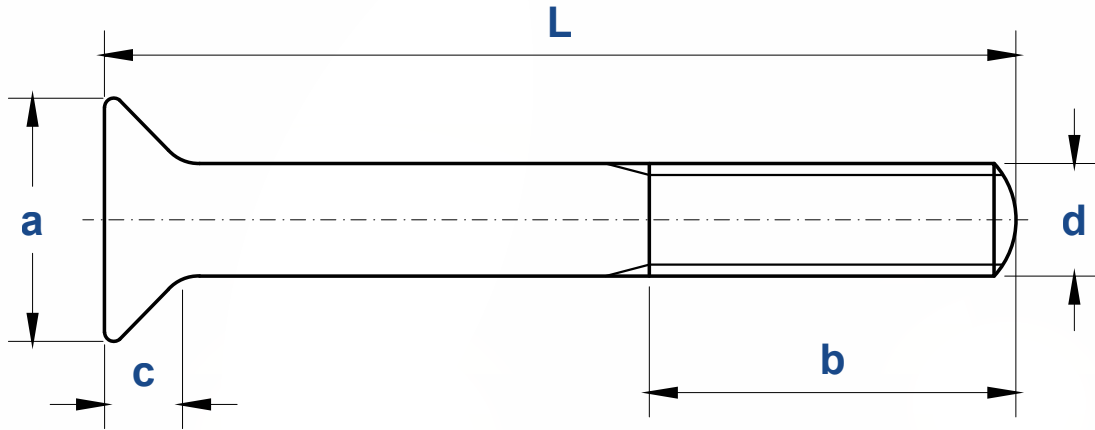




Thread Size d		M8	M10	M12	M16	M20	M24	M30	M36	M42	M48	M56	M64	M72×6
a	Nominal Size	20	25	30	40	50	60	75	90	105	120	140	16	180
	max	23	28	33	43	53	63	78	93	108	123	143	19	183
	min	17	22	27	37	47	57	72	87	102	117	137	13	177
c	Nominal Size	5	6	7	10	12	14	18	22	25	29	34	38	43
	max	10	11	12	15	17	19	23	27	30	34	39	43	48
	min	0	1	2	5	7	9	13	17	20	24	29	33	38
s	Nominal Size	20	25	30	40	50	60	75	90	105	120	140	160	180
	max	22.5	28	33.5	44	55	66	82	98	114	130	151	172	192