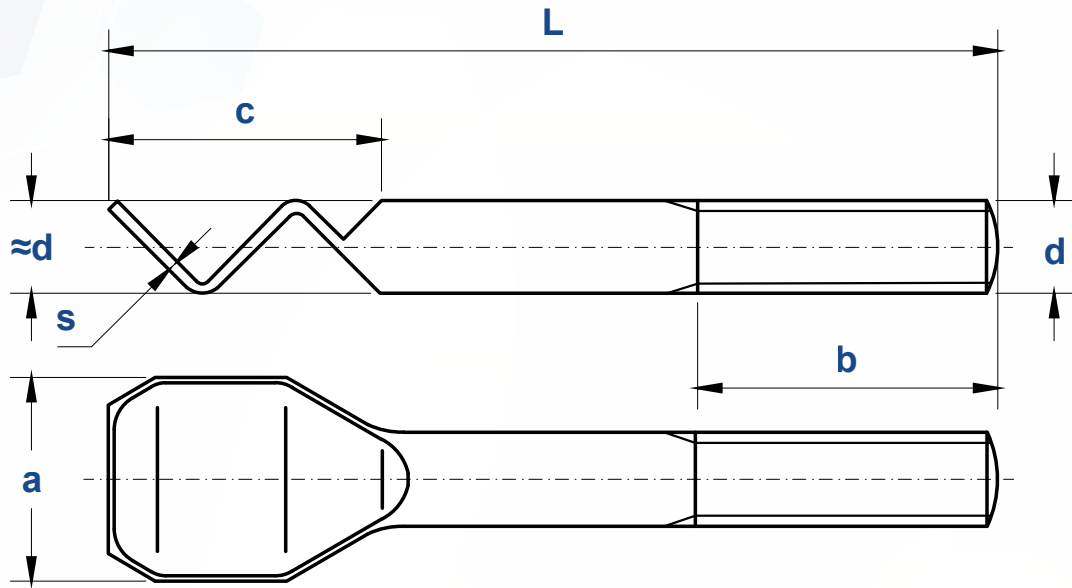




Thread Size d		M8	M10	M12	M16	M20	M24
a	Nominal Size	16	20	24	32	40	48
	max	19	23	27	35	43	51
	min	13	17	21	29	37	45
c	Nominal Size	24	30	36	48	60	72
	max	29	35	41	53	65	77
	min	19	25	31	43	55	67
s	Nominal Size	3	3.5	4	5	6	8
	max	4.5	5	5.5	6.5	7.5	9.5
	min	1.5	2	2.5	3.5	4.5	6.5
b	min=nominal size	20	25	30	40	50	60
	max	22.5	28	33.5	44	55	66