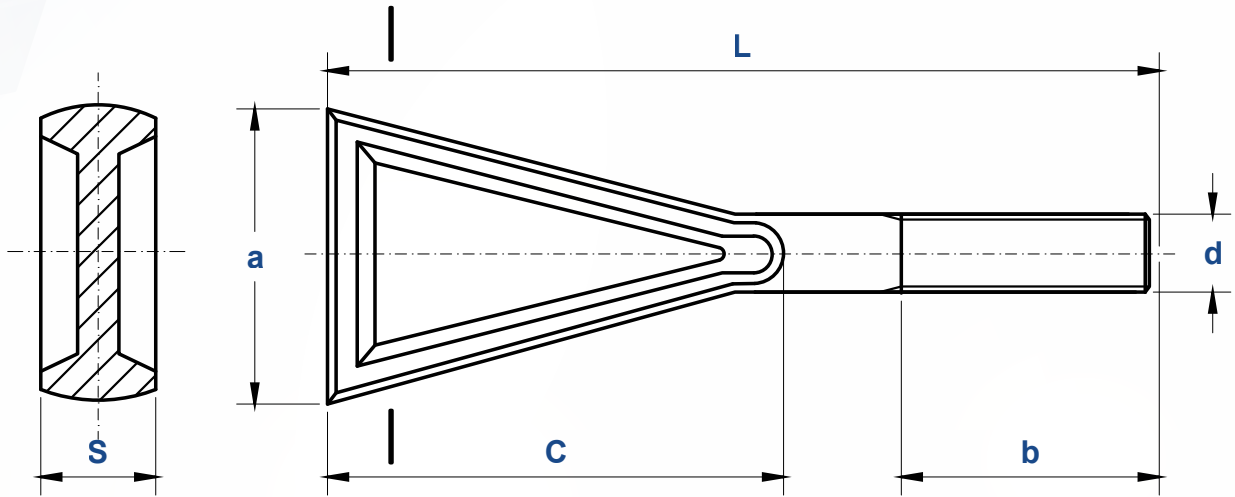




Thread Size d		M8	M10	M12	M16	M20	M24	M30	M36	M42	M48
a	Nominal Size	14	16	20	25	30	35	45	55	65	75
	max	17	19	23	28	33	38	48	58	68	78
	min	11	13	17	22	27	32	42	52	62	72
c	Nominal Size	50	50	55	85	95	120	130	190	200	220
	max	55	55	60	90	100	125	135	195	205	225
	min	45	45	50	80	90	115	125	185	195	215
s		6	8	10	14	18	22	26	30	36	42
b	min=nominal size	20	25	30	40	50	60	75	90	105	120
	max	22.5	28	33.5	44	55	66	82	98	114	130