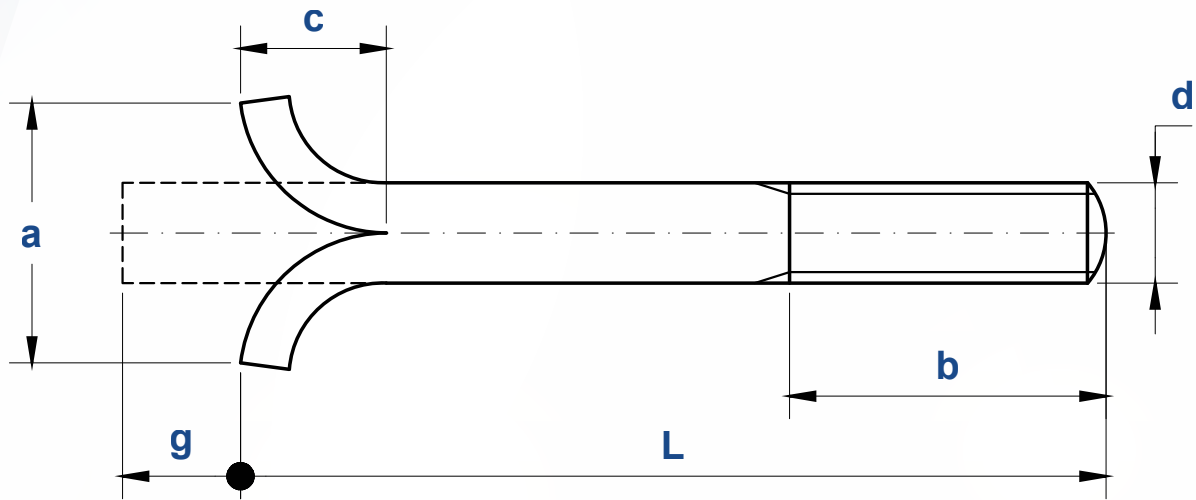




Thread Size d		M8	M10	M12	M16	M20	M24	M30	M36	M42	M48	M56	M64	M72×6
a	Nominal Size	24	30	36	48	60	75	95	115	135	155	180	200	240
	max	27	33	39	51	63	78	98	118	138	158	183	203	243
	min	21	27	33	45	57	72	92	112	132	152	177	197	237
c	Nominal Size	12	15	18	24	30	36	45	54	63	72	84	96	110
	max	17	20	23	29	35	41	50	59	68	77	89	101	115
	min	7	10	13	19	25	31	40	49	58	67	79	91	105
g	≈	5	7	8	11	14	18	24	30	34	40	45	50	60
b	min=nominal size	20	25	30	40	50	60	75	90	105	120	140	160	180
	max	22.5	28	33.5	44	55	66	82	98	114	130	151	172	192