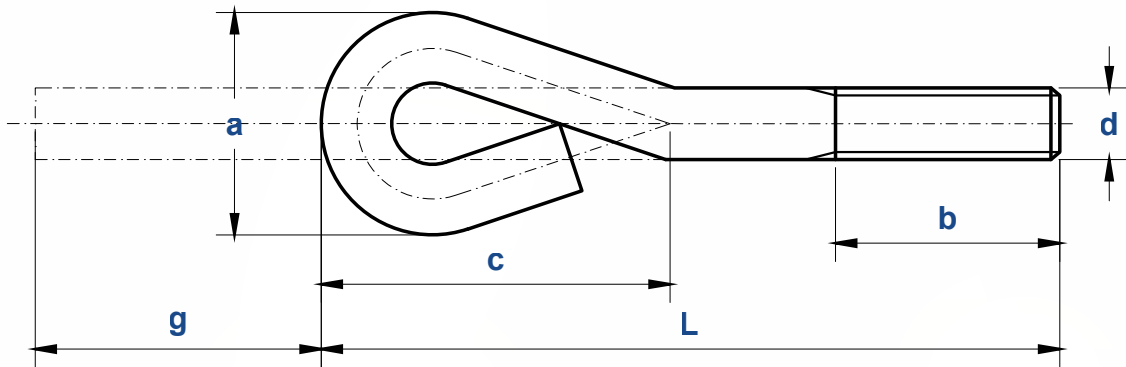




Thread Size d		M8	M10	M12	M16	M20	M24	M30	M36	M42	M48	M56	M64	M72×6
a	Nominal Size	24	30	36	48	60	75	95	115	135	155	180	200	240
	max	27	33	39	51	63	78	98	118	138	158	183	203	243
	min	21	27	33	45	57	72	92	112	132	152	177	197	237
c	Nominal Size	45	55	65	85	105	125	155	190	220	250	290	335	370
	max	50	60	70	90	110	130	160	195	225	255	295	340	375
	min	40	50	60	80	100	120	150	185	215	245	285	330	365
g	≈	30	38	45	60	75	90	115	135	155	180	210	235	260
b	min=nominal size	20	25	30	40	50	60	75	90	105	120	140	160	180
	max	22.5	28	33.5	44	55	66	82	98	114	130	151	172	192