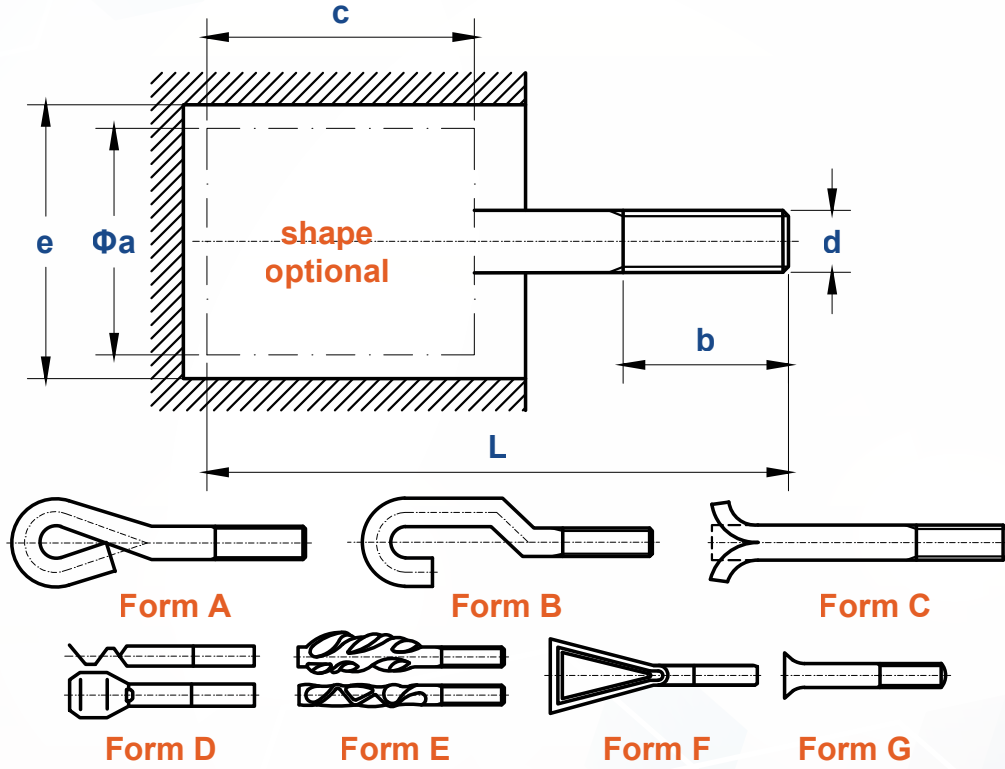




Screw Thread d		M8	M10	M12	M16	M20	M24	M30	M36	M42	M48	M56	M64	M72
P	Thread Pitch	1.25	1.5	1.75	2	2.5	3	3.5	4	4.5	5	5.5	6	6
	min=nominal size	20	25	30	40	50	60	75	90	105	120	140	160	180
b	max	22.5	28	33.5	44	55	66	82	98	114	130	151	172	192
a	max	25	32	40	55	65	80	100	120	140	160	185	210	250
c	max	55	55	70	90	110	130	160	190	230	260	290	340	370
e	min	35	45	55	70	85	100	120	140	160	180	210	250	290

①. The shape inside the dotted line can be selected according to your needs.

②. Shank diameter = thread diameter (full shank) or $\approx$ pitch diameter (thin shank) as chosen by the manufacturer.