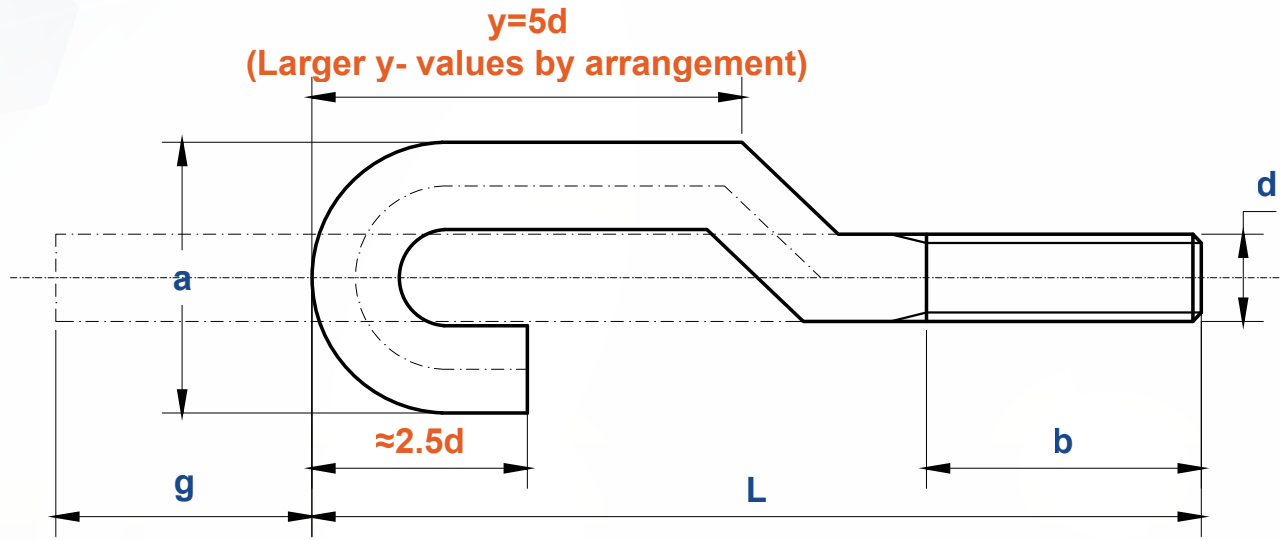




Thread Size d		M16	M20	M24	M30	M36	M42	M48	M56	M64	M72×6
a	Nominal Size	48	60	75	95	115	135	155	180	200	240
	max	51	63	78	98	118	138	158	183	203	243
	min	45	57	72	92	112	132	152	177	197	237
g	≈	45	55	70	90	110	125	140	165	185	215
b	min=nominal size	40	50	60	75	90	105	120	140	160	180
	max	44	55	66	82	98	114	130	151	172	192