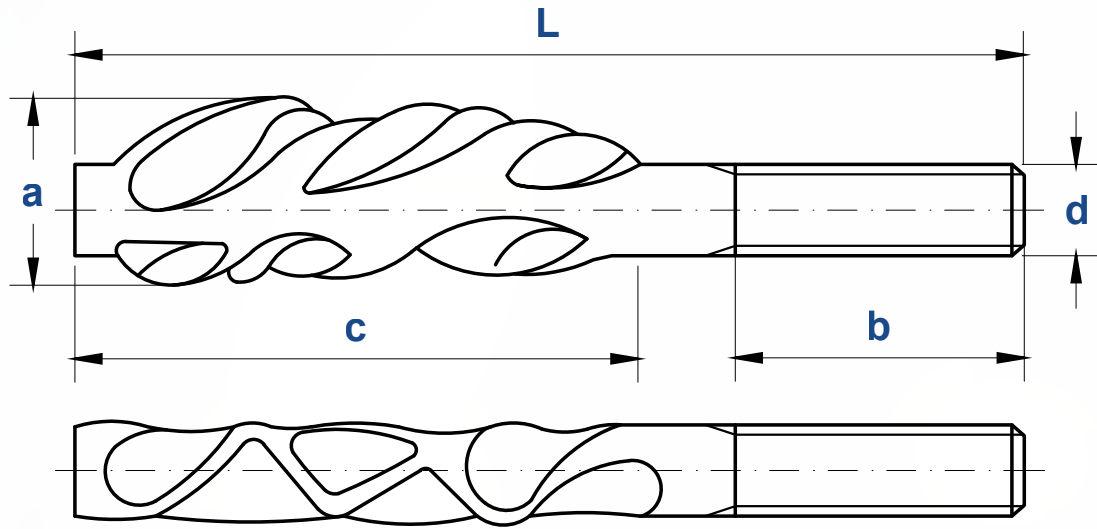




Thread Size d		M8	M10	M12	M16	M20	M24	M30	M36	M42	M48
a	Nominal Size	16	20	24	32	40	48	60	72	85	98
	max	19	23	27	35	43	51	63	75	88	101
	min	13	17	21	29	37	45	57	69	82	95
c	Nominal Size	45	55	70	90	100	135	150	180	260	260
	max	50	60	75	95	105	140	155	185	265	265
	min	40	50	65	85	95	130	145	175	255	255
b	min=nominal size	20	25	30	40	50	60	75	90	105	120
	max	22.5	28	33.5	44	55	66	82	98	114	130