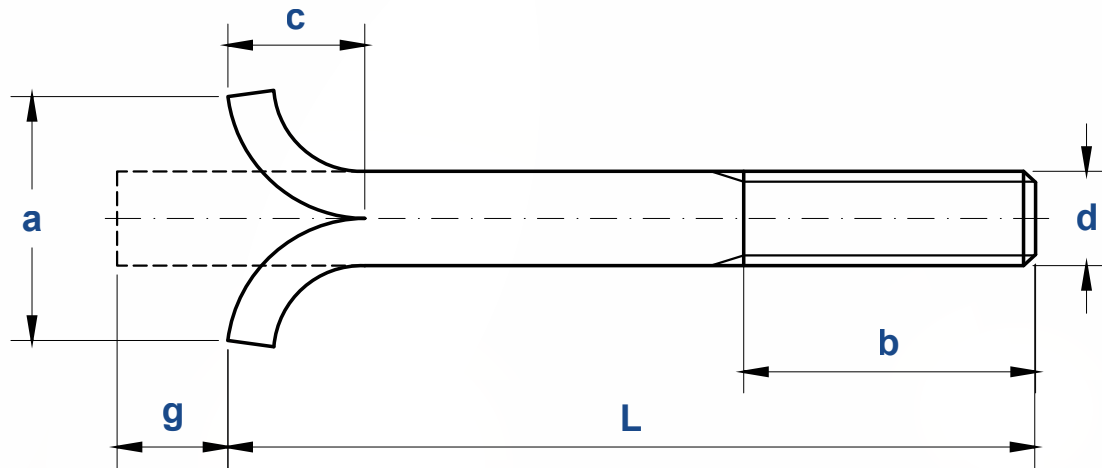




Thread Size d		M8	M10	M12	M16	M20	M24	M30	M36	M42	M48	M56	M64	M72×6
a	Nominal Size	16	20	24	32	40	48	60	72	85	98	/	/	/
	max	19	23	27	35	43	51	63	75	88	101	/	/	/
	min	13	17	21	29	37	45	57	69	82	95	/	/	/
c	Nominal Size	12	15	18	24	30	36	45	54	63	72	84	96	110
	max	17	20	23	29	35	41	50	59	68	77	89	101	115
	min	7	10	13	19	25	31	40	49	58	67	79	91	105
g	≈	5	7	8	11	14	18	24	30	34	40	45	50	60
b	min=nominal size	20	25	30	40	50	60	75	90	105	120	140	160	180
	max	22.5	28	33.5	44	55	66	82	98	114	130	151	172	192