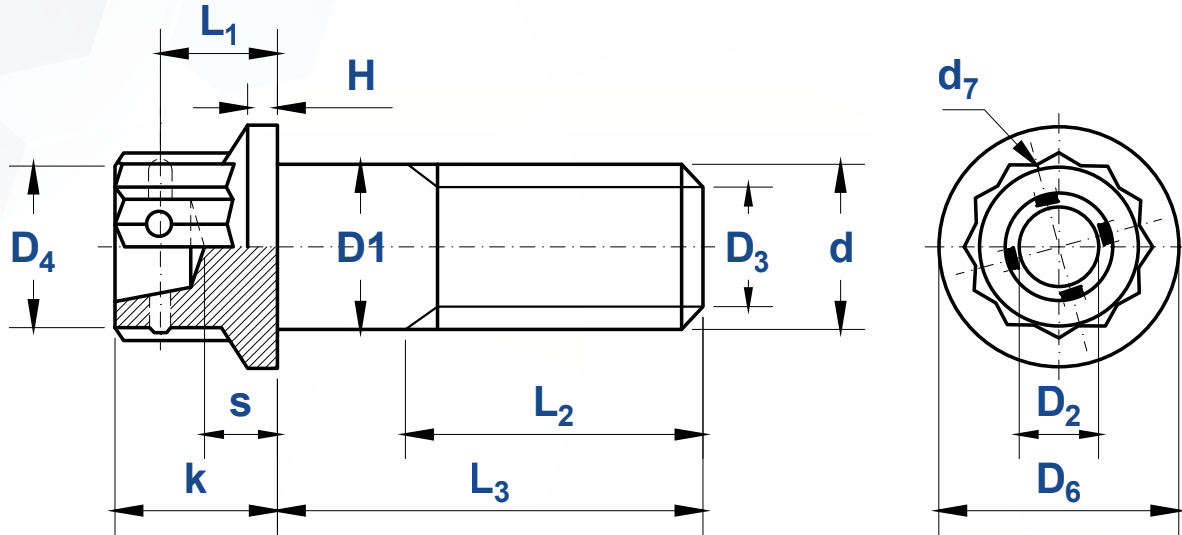




Thread Size d		MJ5	MJ6	MJ7	MJ8	MJ10	MJ12	MJ14	MJ16	MJ18	MJ20	MJ22	MJ24
Code		050	060	070	080	100	120	140	160	180	200	220	240
P	Pitch	0.8	1	1	1	1.25	1.25	1.5	1.5	1.5	1.5	1.5	2
Thread Tolerance		4h6h	4h6h	4h6h	4h6h	4h6h	4h6h	4h6h	4h6h	4h6h	4h6h	4h6h	4h6h
D_1	Nominal Size	5	6	7	8	10	12	14	16	18	20	22	24
	max	4.99	5.99	6.987	7.987	9.987	11.984	13.984	15.984	17.984	19.98	21.98	23.98
	min	4.978	5.978	6.972	7.972	9.972	11.966	13.966	15.966	17.966	19.959	21.959	23.959
D_2	max	3.5	4.2	4.9	5.5	7.1	8.7	11.3	12.9	15.5	17	19.6	22.2
	min	2.5	3.2	3.9	4.5	6.1	7.7	10.3	11.9	14.5	16	18.6	21.2
D_3	Nominal Size	3.4	4.2	5.2	6.2	7.9	9.8	11.5	13.5	15.5	17.5	19.5	20.9
	max	3.9	4.7	5.7	6.7	8.4	10.3	12	14	16	18	20	21.4
	min	2.9	3.7	4.7	5.7	7.4	9.3	11	13	15	17	19	20.4
D_4	min	6.8	7.8	8.8	9.8	11.8	13.7	16.7	18.6	21.6	23.6	26.6	29.6
D_6	max	10.3	11.8	13.3	14.8	18.3	22	25	28.5	31.5	34.5	37.5	40.5
d_7	max	1.14	1.54	1.54	1.54	1.74	1.74	1.74	1.74	1.74	1.74	1.74	1.74
	min	1	1.4	1.4	1.4	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6
H	min	1.5	1.7	1.9	2.1	2.5	2.9	3.3	3.7	4.1	4.5	4.9	5.3
k	max	7.4	8.4	9.2	9.8	11.6	12.9	14.3	15.8	17.1	18.6	19.9	21.9
	min	6.82	7.82	8.62	9.22	10.9	12.2	13.6	15.1	16.4	17.76	19.06	21.06
L_2		12.5	15	16	17	21	23.5	27.5	30	33	35.5	38	43.5
L_1		5.3	6.1	6.7	7.2	8.5	9.6	10.8	12.4	13.9	15.3	16.8	18.3
s	max	3.7	4.2	4.6	5	5.9	6.8	7.5	8.8	9.8	10.9	12	13.1
	min	3.3	3.8	4.2	4.6	5.5	6.4	7.1	8.4	9.4	10.5	11.6	12.7