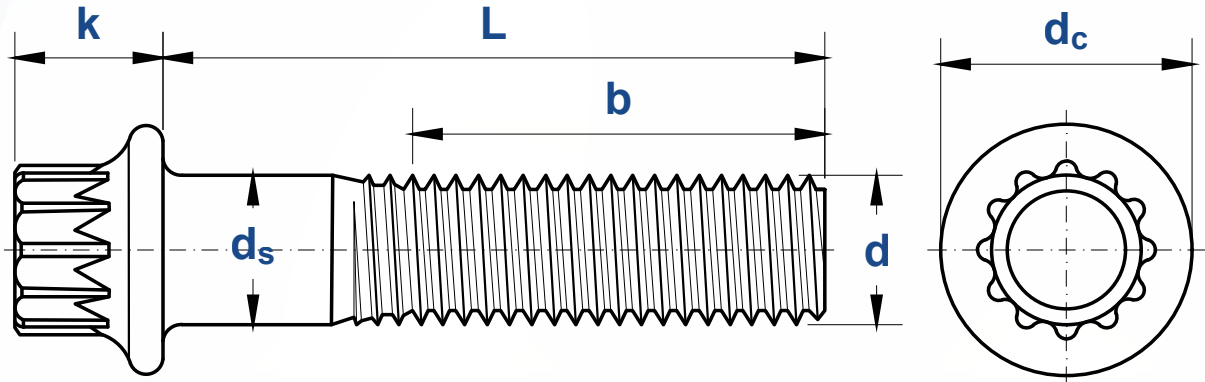




Thread Size d		M5	M6	M8	M10	M12	M14	M16	M20
P	pitch	0.8	1	1.25	1.5	1.75	2	2	2.5
d_s	max	5	6	8	10	12	14	16	20
	min	4.82	5.82	7.78	9.78	11.73	13.73	15.73	19.67
d_c		9.4	11.3	15	18.6	22.8	26.4	30.3	37.4
k		5	6	8	10	12	14	16	20
b	$L \leq 125$	16	18	22	26	30	34	38	46
	$125 < L \leq 200$	22	24	28	32	36	40	44	52
	$L > 200$	35	37	41	45	49	53	57	65