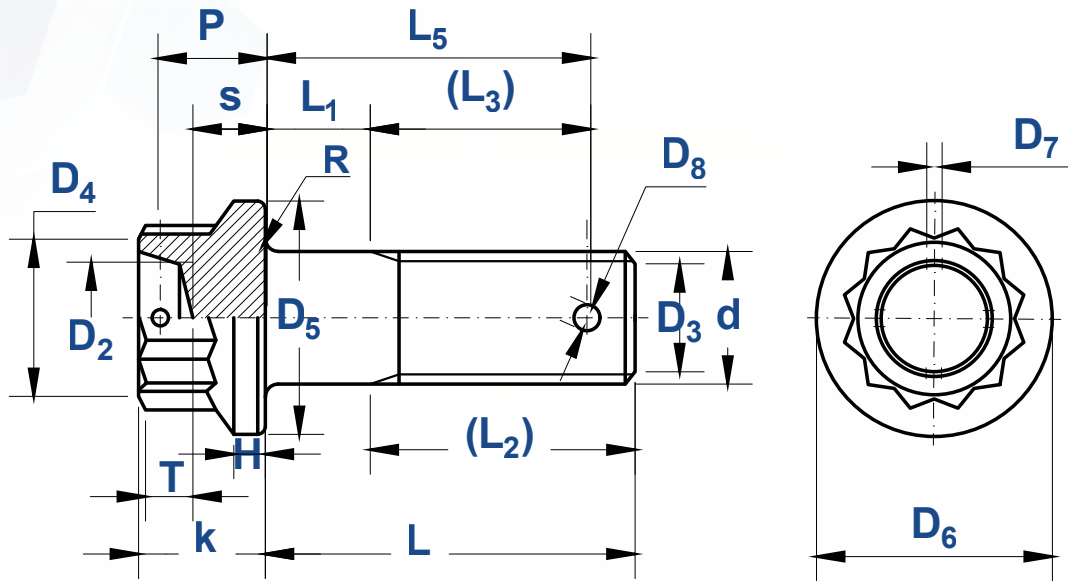




Thread Size d		MJ5 ×0.8-4h6h	MJ6 ×1-4h6h	MJ7 ×1-4h6h	MJ8 ×1-4h6h	MJ10 ×1.25-4h6h	MJ12 ×1.25-4h6h	MJ14 ×1.5-4h6h	MJ16 ×1.5-4h6h	MJ18 ×1.5-4h6h	MJ20 ×1.5-4h6h	MJ22 ×1.5-4h6h	MJ24 ×2-4h6h	
Code		050	060	070	080	100	120	140	160	180	200	220	240	
D ₂	max	3.5	4.2	4.9	5.5	7.1	8.7	11.3	12.9	15.5	17	19.6	22.2	
	min	2.5	3.2	3.9	4.5	6.1	7.7	10.3	11.9	14.5	16	18.6	21.2	
D ₃	Nominal Size	3.4	4.2	5.2	6.2	7.9	9.8	11.5	13.5	15.5	17.5	19.5	20.9	
	max	3.9	4.7	5.7	6.7	8.4	10.3	12	14	16	18	20	21.4	
	min	2.9	3.7	4.7	5.7	7.4	9.3	11	13	15	17	19	20.4	
D ₄	min	6.8	7.8	8.8	9.8	11.8	13.7	16.7	18.6	21.6	23.6	26.6	29.6	
D ₅	min	9.5	11	12.5	14	17.3	20.9	23.9	27.4	30.4	33.4	36.4	39.4	
D ₆	max	10.3	11.8	13.3	14.8	18.3	22	25	28.5	31.5	34.5	37.5	40.5	
D ₇	max	1.14	1.54	1.54	1.54	1.74	1.74	1.74	1.74	1.74	1.74	1.74	1.74	
	min	1	1.4	1.4	1.4	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	
D ₈	max	1.64	1.64	2.04	2.04	2.54	2.54	3.14	3.14	3.98	3.98	3.98	3.98	
	min	1.5	1.5	1.9	1.9	2.4	2.4	3	3	3.8	3.8	3.8	3.8	
H	min	1.5	1.7	1.9	2.1	2.5	2.9	3.3	3.7	4.1	4.5	4.9	5.3	
k	max	7.4	8.4	9.2	9.8	11.6	12.9	14.3	15.8	17.1	18.6	19.9	21.9	
	min	6.82	7.82	8.62	9.22	10.9	12.2	13.6	15.1	16.4	17.76	19.06	21.06	
L ₁	±0.2	3~50	3~60	4~70	4~80	5~100	6~120	7~140	8~160	9~180	10~200	11~220	12~240	
L ₂	short	9	10	11	11.5	14.5	16	19	20.5	22.5	24.5	26	29.5	
	medium	1250MPa	12	14	15	16.5	20.5	22.5	26	28.5	31	33.5	36	41
		>1250MPa	12.5	15	16	17	21	23.5	27.5	30	33	35.5	38	43.5
L ₃	short	6	7	7	7.5	9	10	12	12.5	14.5	15	16	17.5	
	medium	7.5	8.5	9.5	10.5	13	14.5	17	18.5	21	22.5	24	26.5	
P		5.3	6.1	6.7	7.2	8.5	9.6	10.8	12.4	13.9	15.3	16.8	18.3	
R	Nominal Size	0.8	1	1	1	1.2	1.4	1.4	1.8	1.8	1.8	1.8	1.8	
s	max	3.7	4.2	4.6	5	5.9	6.8	7.5	8.8	9.8	10.9	12	13.1	
	min	3.3	3.8	4.2	4.6	5.5	6.4	7.1	8.4	9.4	10.5	11.6	12.7	
T	min	2.8	3.5	3.8	3.9	4.2	4.5	5.1	5.3	6.1	6.6	7.4	8.2	