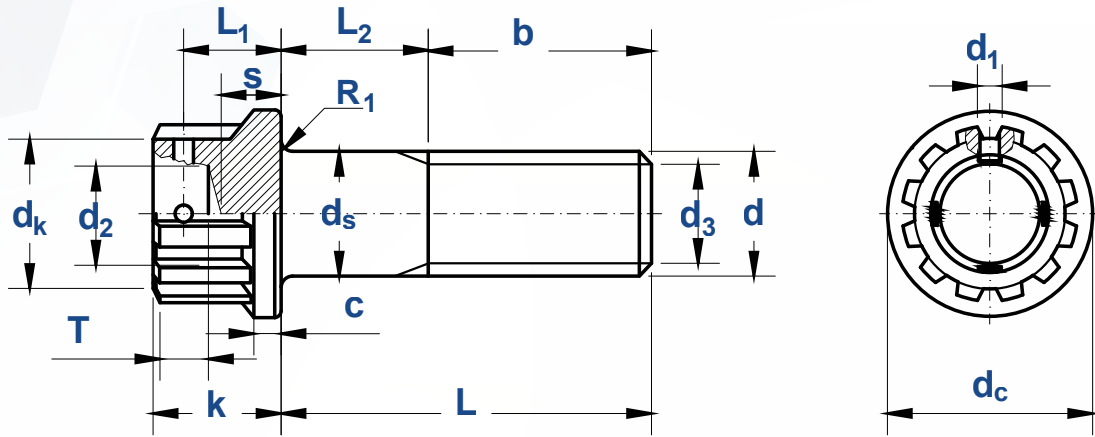




Thread Size			MJ4	MJ5	MJ6	MJ7	MJ8	MJ10	MJ12
Code			040	050	060	070	080	100	120
P	Pitch		0.7	0.8	1	1	1	1.25	1.25
d _s	Normal	max	4	5	6	7	8	10	12
		min	3.88	4.88	5.88	6.85	7.85	9.85	11.82
	Pitch diameter	Nominal Size	3.54	4.48	5.35	6.35	7.35	9.19	11.19
		max	3.67	4.61	5.48	6.48	7.48	9.32	11.32
		min	3.41	4.35	5.22	6.22	7.22	9.06	11.06
d ₂	max		/	3.7	4.6	5.4	5.7	7.2	8.5
	min=nominal size		/	3.2	4.1	4.9	5.2	6.7	8
d ₃	Nominal Size		3	3.4	4.2	5.2	6.2	7.9	9.8
	max		3	3.9	4.7	5.7	6.7	8.4	10.3
	min		2.5	2.9	3.7	4.7	5.7	7.4	9.3
d _k	min		6	7	8	9	10	12	14
d _c	max		8.3	9.1	10.6	12.1	13.6	16.7	19.9
d ₁	max		1.14	1.14	1.54	1.54	1.54	1.74	1.74
	min=nominal size		1	1	1.4	1.4	1.4	1.6	1.6
c	min		0.8	1	1.2	1.4	1.6	2	2.4
k	max=nominal size		5.5	6.5	7.5	8.2	8.6	10.1	11.4
	min		5.02	5.92	6.92	7.62	8.02	9.4	10.7
L ₂	max		2	4	4	4	4	6	6
b			14	16	18	20	22	26	30
L	Nominal Size	tol. ±0.3	16 ~ 56	20 ~ 70	22 ~ 84	24 ~ 98	26 ~ 112	32 ~ 140	36 ~ 168
L ₁			3.5	4.5	5.2	5.9	6.3	7.7	8.8
R ₁	max		0.4	0.5	0.7	0.7	0.7	0.8	0.9
	min		0.2	0.3	0.5	0.5	0.5	0.6	0.6
s	max		/	2.9	3.2	3.7	4.1	5.1	6
	min=nominal size		/	2.5	2.8	3.3	3.7	4.7	5.6
T	min		2.5	2.8	3.5	3.8	3.9	4.2	4.5
wrenching dash number			060	070	080	090	100	120	140