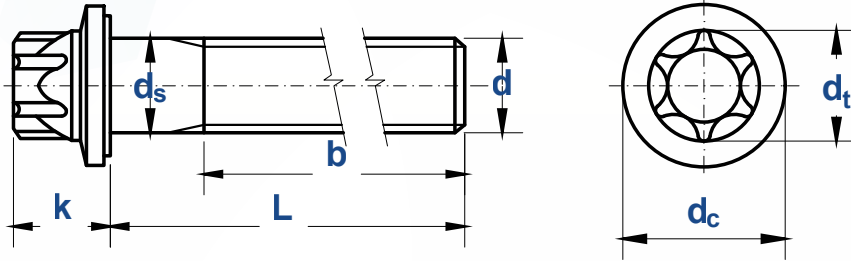
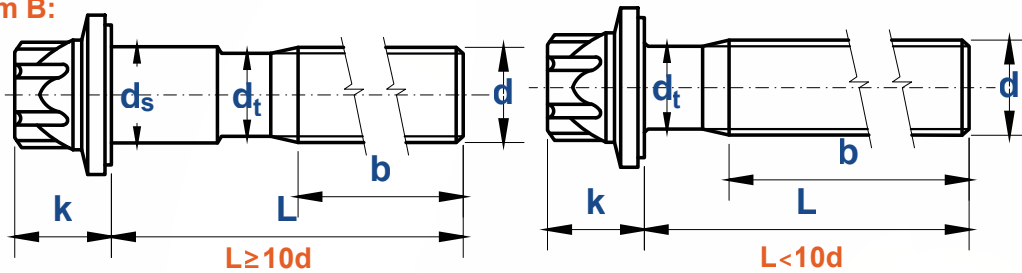


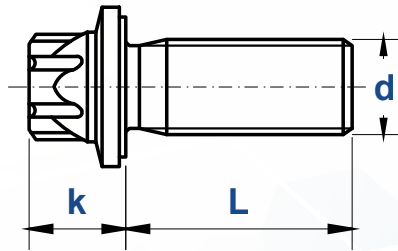
Form C:



Form B:



Screws with thread to head



Screw Thread d		M4	M5	M6	M8	M10	M12	M14	M16	M18	M20
P	Pitch	0.7	0.8	1	1.25	1.5	1.75	2	2	2.5	2.5
	Fine Thread	/	/	/	1	1.25	1.5	1.5	1.5	2	2
	Very fine thread	/	/	/	/	1	1.25	/	/	1.5	1.5
b		35	40	50	65	80	80	80	80	80	80
d _c	max=nominal size	7.88	8.88	10.88	13.73	16.83	18.83	21.93	25.09	28.04	31.09
d _s	max	4	5	6	8	10	12	14	16	18	20
	min	3.82	4.82	5.82	7.78	9.78	11.73	13.73	15.73	17.73	19.67
d _t		4.6	5.55	7.3	9.2	10.95	12.65	16.4	18.15	21.85	21.85
k	max	4.5	5.5	6.5	8.2	10	12	14	16	18	20
	min	4.25	5.25	6.25	7.95	9.75	11.75	13.75	15.75	17.75	19.75