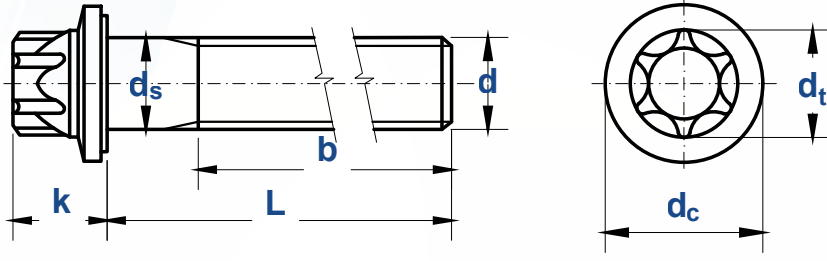
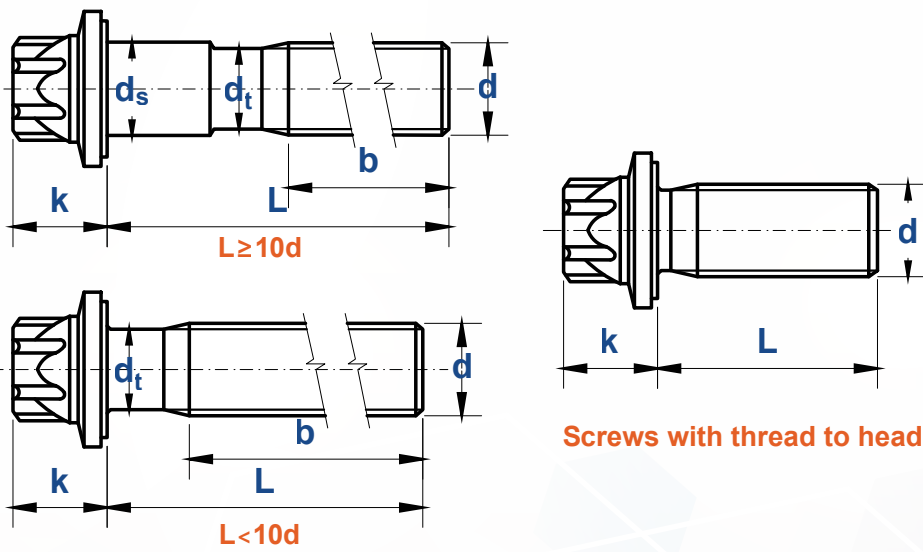


Form C:



Form B:



Screws with thread to head

Thread Size d			M5	M6	M8	M10	M12	M14	M16	M18	M20
P	Pitch	Coarse thread	0.8	1	1.25	1.5	1.75	2	2	2.5	2.5
		Fine thread-1	-	-	1	1	1.25	1.5	1.5	1.5	1.5
		Fine thread-2	-	-	-	1.25	1.5	-	-	2	2
b	Ref.		40	50	65	80	80	80	80	80	80
d _c	max=nominal size		11.8	14.2	17.9	21.8	26	29.9	34.5	38.6	42.8
d _s	max		5	6	8	10	12	14	16	18	20
	min		4.82	5.82	7.78	9.78	11.73	13.73	15.73	17.73	19.67
d _t	Nominal Size		7.3	9.2	10.95	12.65	16.4	18.15	21.85	25.4	28.9
k	max=nominal size		6.5	7.5	10	12	14	16	19	21.5	24
	min		6.25	7.25	9.75	11.75	13.75	15.75	18.75	21.25	23.75

①, dr ≈ flank diameter