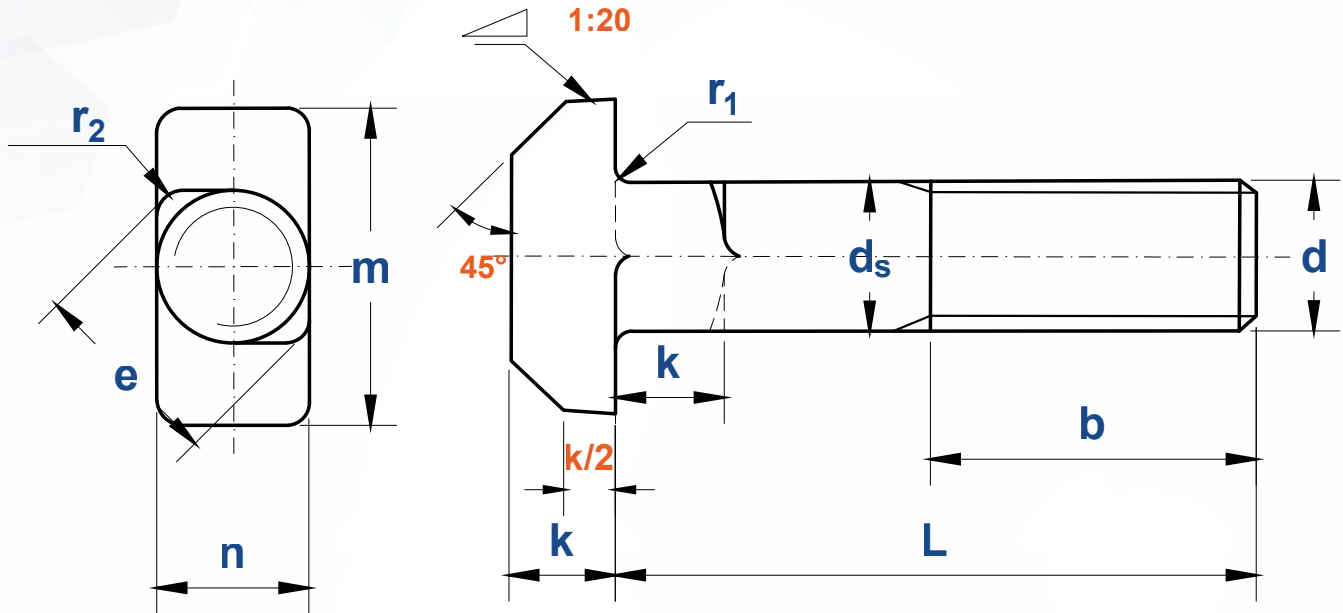




Thread Size d		M8	M10	M12	M16	M20	M24	M30	M36	M42	M48	M56	M64	M72	M80
P	Pitch	1.25	1.5	1.75	2	2.5	3	3.5	4	4.5	5	5.5	6	6	6
b	Ref.	L≤120	22	26	30	38	46	54	66	78	-	-	-	-	-
		120<L≤200	-	-	-	44	52	60	72	84	96	108	124	130	156
		L>200	-	-	-	-	-	-	-	97	109	121	137	143	169
ds	Nominal Size		8	10	12	16	20	24	30	36	42	48	56	64	72
	max		8.58	10.58	12.7	16.7	20.84	24.84	30.84	37	43	49	57.2	65.2	73.2
	min		7.42	9.42	11.3	15.3	19.16	23.16	29.16	35	41	47	54.8	62.8	70.8
k	Nominal Size		5.5	7	8	10.5	13	15	19	23	26	30	35	40	45
	max		5.9	7.45	8.75	11.4	13.9	15.9	20	24	27	31	36.25	41.25	46.25
	min		5.1	6.55	7.25	9.6	12.1	14.1	18	22	25	29	33.75	38.75	43.75
n	Nominal Size		8	10	12	16	20	24	30	36	42	48	56	64	72
	max		8.75	10.75	12.9	16.9	21	25	31	37.25	43.25	49.25	57.5	65.5	73.5
	min		7.25	9.25	11.1	15.1	19	23	29	34.75	40.75	46.75	54.5	62.5	70.5
m	Nominal Size		18	21	26	30	36	43	54	66	80	88	102	115	128
	max		18.9	22	27	31	37.25	44.25	55.5	67.5	81.5	89.75	103.75	116.75	130
	min		17.1	20	25	29	34.75	41.75	52.5	64.5	78.5	86.25	100.25	113.25	126
e	min		9.24	11.81	14.17	19.32	24.33	29.48	37.2	44.57	52.29	60.0	69.96	80.25	90.55
r1	≈		0.5	0.5	1	1	1	1.6	1.6	2	2	2	3	3	4
r2	max		1.2	1.5	1.8	2.4	3	3.6	4.5	5.4	6.3	7.2	8.4	9.6	10.8