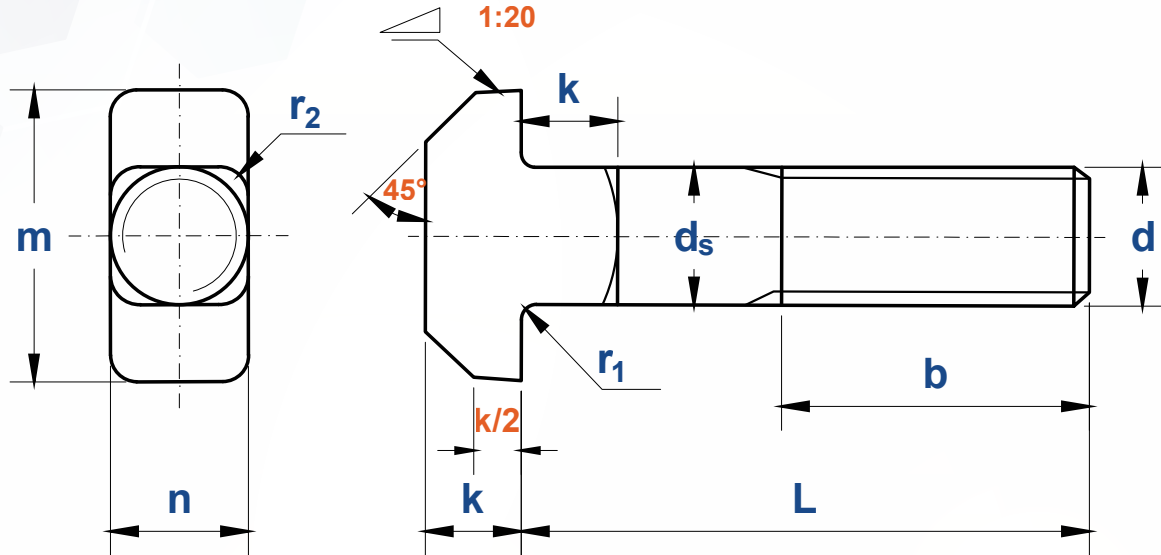




Screw Thread d		M6	M8	M10	M12	M16	M20	M24	M30	M36	M42	M48
P	Pitch	1	1.25	1.5	1.75	2	2.5	3	3.5	4	4.5	5
	$L \leq 120$ (Type A)	18	22	26	30	38	46	54	66	78	/	/
	$120 < L \leq 200$ (Type A)	/	/	/	/	44	52	60	72	84	96	108
b	Type B*	L-10	L-13	L-16	L-19	L-25	L-31	L-37	L-43	L-55	L-54	L-72
	Nominal Size	6	8	10	12	16	20	24	30	36	42	48
	max	6.48	8.58	10.58	12.7	16.7	20.84	24.84	30.84	37	43	49
d_s	min	5.52	7.42	9.42	11.3	15.3	19.16	23.16	29.16	35	41	47
	Nominal Size	4.5	5.5	7	8	10.5	13	15	19	23	26	30
	max	4.9	5.9	7.5	8.75	11.4	13.9	15.9	20	24	27	31
k	min	4.1	5.1	6.5	7.25	9.6	12.1	14.1	18	22	25	29
	Nominal Size	6	8	10	12	16	20	24	30	36	42	48
	max	6.6	8.75	10.75	12.9	16.9	21	25	31	37.25	43.25	49.25
n	min	5.4	7.25	9.25	11.1	15.1	19	23	29	34.75	40.75	46.75
	Nominal Size	16	18	21	26	30	36	43	54	66	80	88
	max	16.9	18.9	22	27	31	37.25	44.25	55.5	67.5	81.5	89.75
m	min	15.1	17.1	20	25	29	34.75	41.75	52.5	64.5	78.5	86.25

①, Threaded chamfered end (CH) or rounded end (RN) according to DIN EN ISO 4753, according to the manufacturer's choice

②, For $L > 200$ mm. Lengths over 200 mm are to be stepped from 20 mm to 20 mm. The following applies to these lengths: Thread length $b = 2d + 25$ mm or as agreed.

③, * Type B thread length (b) = Corresponding total length (L) - unthreaded length (Lg) [The corresponding unthreaded length is given in the table]