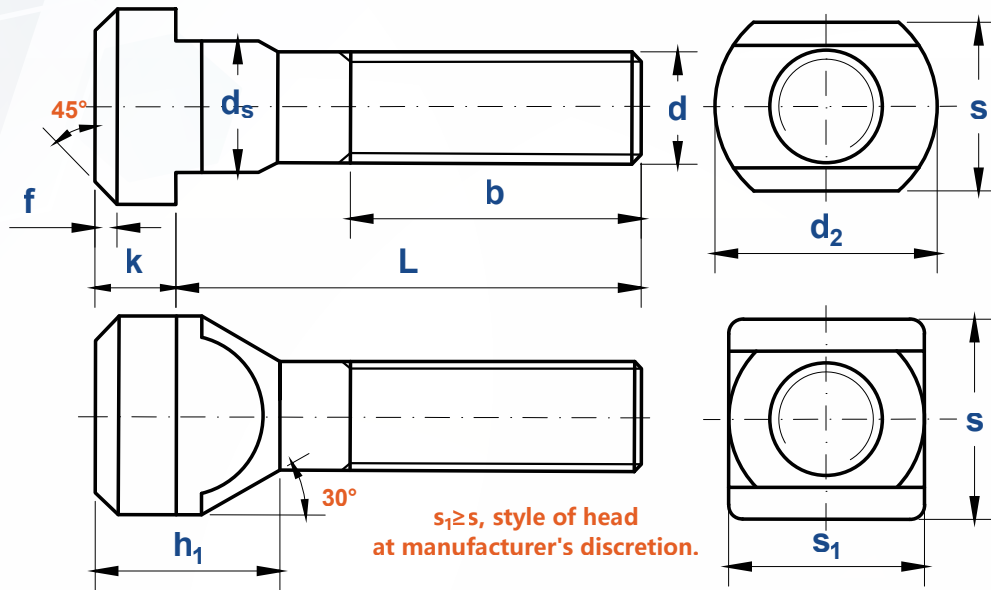




Thread Size d		M12 14×50	M12 14×80	M12 14×125	M12 14×200	M16 18×63	M16 18×100	M16 18×160	M16 18×250	M20 22×80	M20 22×315	M20 22×200	M20 22×125	M24 28×100	M24 28×250	M24 28×160
d_s	Nominal Size	14	14	14	14	18	18	18	18	22	22	22	22	28	28	28
	max	13.7	13.7	13.7	13.7	17.7	17.7	17.7	17.7	21.7	21.7	21.7	21.7	27.7	27.7	27.7
	min	13.4	13.4	13.4	13.4	17.4	17.4	17.4	17.4	21.4	21.4	21.4	21.4	27.4	27.4	27.4
L		50	80	125	200	63	100	160	250	80	315	200	125	100	250	160
b		35	55	75	120	45	63	100	150	55	190	125	85	70	150	110
d_2		28	28	28	28	36	36	36	36	45	45	45	45	56	56	56
s	max=nominal size	22	22	22	22	28	28	28	28	35	35	35	35	44	44	44
	min	21.5	21.5	21.5	21.5	27.5	27.5	27.5	27.5	34.5	34.5	34.5	34.5	43	43	43
f		2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	4	4	4
h_1		20	20	20	20	24	24	24	24	32	32	32	32	41	41	41
k	max=nominal size	8	8	8	8	10	10	10	10	14	14	14	14	18	18	18
	min	7.5	7.5	7.5	7.5	9.5	9.5	9.5	9.5	13.5	13.5	13.5	13.5	17	17	17
per 1000 units≈kg		75	100	140	200	135	220	300	430	340	810	610	440	660	1130	850
T-slots		DIN 650														

Thread Size d		M24 28×315	M30 36×125	M30 36×315	M30 36×200	M30 36×500	M36 42×160	M36 42×400	M36 42×250	M42 48×160	M42 48×250	M42 48×400	M48 54×200	M48 54×315	M48 54×500
d_s	Nominal Size	28	36	36	36	36	42	42	42	48	48	48	54	54	54
	max	27.7	35.6	35.6	35.6	35.6	41.6	41.6	41.6	47.6	47.6	47.6	53.6	53.6	53.6
	min	27.4	35.3	35.3	35.3	35.3	41.3	41.3	41.3	47.3	47.3	47.3	53.2	53.2	53.2
L		315	125	315	200	500	160	400	250	160	250	400	200	315	500
b		240	80	200	135	300	100	250	175	100	175	250	130	220	300
d_2		56	70	70	70	70	82	82	82	95	95	95	110	110	110
s	max=nominal size	44	54	54	54	54	65	65	65	75	75	75	85	85	85
	min	43	53	53	53	53	64	64	64	74	74	74	84	84	84
f		4	6	6	6	6	6	6	6	6	6	6	6	6	6
h_1		41	50	50	50	50	60	60	60	70	70	70	80	80	80
k	max=nominal size	18	22	22	22	22	26	26	26	30	30	30	34	34	34
	min	17	21	21	21	21	25	25	25	29	29	29	33	33	33
per 1000 units≈kg		1200	1330	2270	2000	3300	2400	4100	3000	3400	4300	5800	4000	5300	9200
T-slots		DIN 650													

①, Material:
Steel, property class: 8.8, 12.9 as specified in DIN EN ISO 898-1