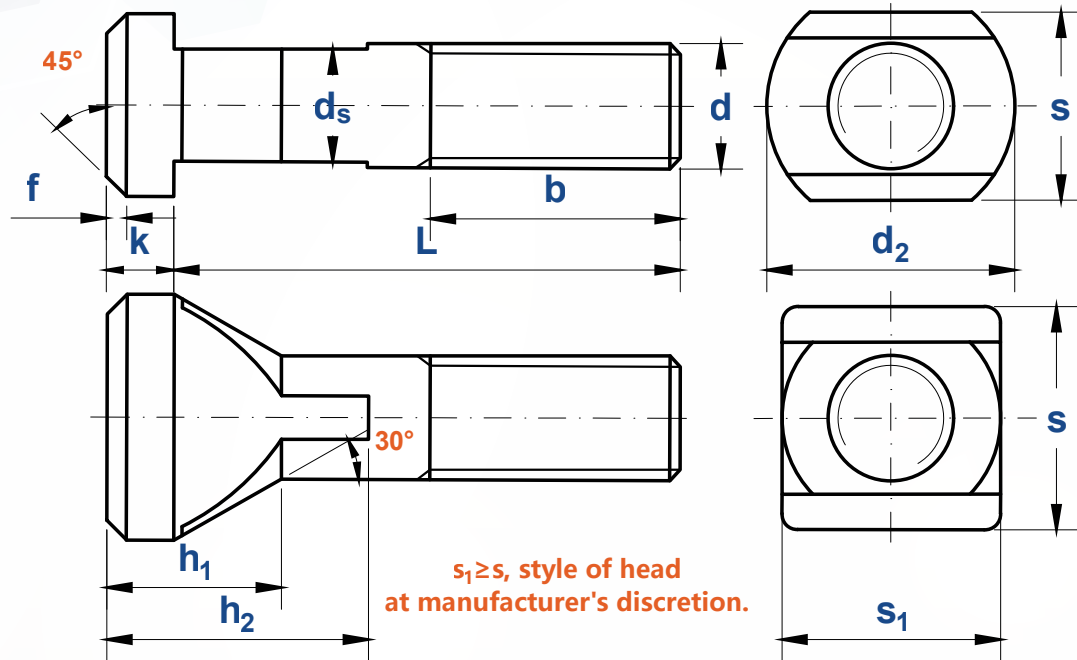




Thread Size d		M5 5×25	M5 5×40	M6 6×25	M6 6×40	M6 6×63	M8 8×32	M8 8×50	M8 8×80	M10 10×40	M10 10×63	M10 10×100	M12 12×50	M12 12×80	M12 12×125	M12 12×200
d _s	Nominal Size	5	5	6	6	6	8	8	8	10	10	10	12	12	12	12
	max	4.7	4.7	5.7	5.7	5.7	7.7	7.7	7.7	9.7	9.7	9.7	11.7	11.7	11.7	11.7
	min	4.5	4.5	5.5	5.5	5.5	7.5	7.5	7.5	9.5	9.5	9.5	11.4	11.4	11.4	11.4
L		25	40	25	40	63	32	50	80	40	63	100	50	80	125	200
b		18	30	15	28	40	22	35	50	30	45	60	35	55	75	120
d ₂		10	10	12	12	12	16	16	16	20	20	20	25	25	25	25
s	max=nominal size	9	9	10	10	10	13	13	13	15	15	15	18	18	18	18
	min	8.5	8.5	9.5	9.5	9.5	12.5	12.5	12.5	14.5	14.5	14.5	17.5	17.5	17.5	17.5
f		1	1	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	2.5	2.5	2.5	2.5
h ₁		6.5	6.5	8	8	8	12	12	12	14	14	14	16	16	16	16
h ₂		10	10	13	13	13	18	18	18	21	21	21	25	25	25	25
k	max=nominal size	3	3	4	4	4	6	6	6	6	6	6	7	7	7	7
	min	2.7	2.7	3.5	3.5	3.5	5.5	5.5	5.5	5.5	5.5	5.5	6.5	6.5	6.5	6.5
per 1000 units≈kg		5	6	10	15	18	20	30	40	40	48	70	60	90	120	190
T-slots DIN 650		5	5	6	6	6	8	8	8	10	10	10	12	12	12	12

① s₁ ≥ s; style of head at manufacturer's discretion

②. Material:

Steel, property class: 8.8, 12.9 as specified in DIN EN ISO 898-1