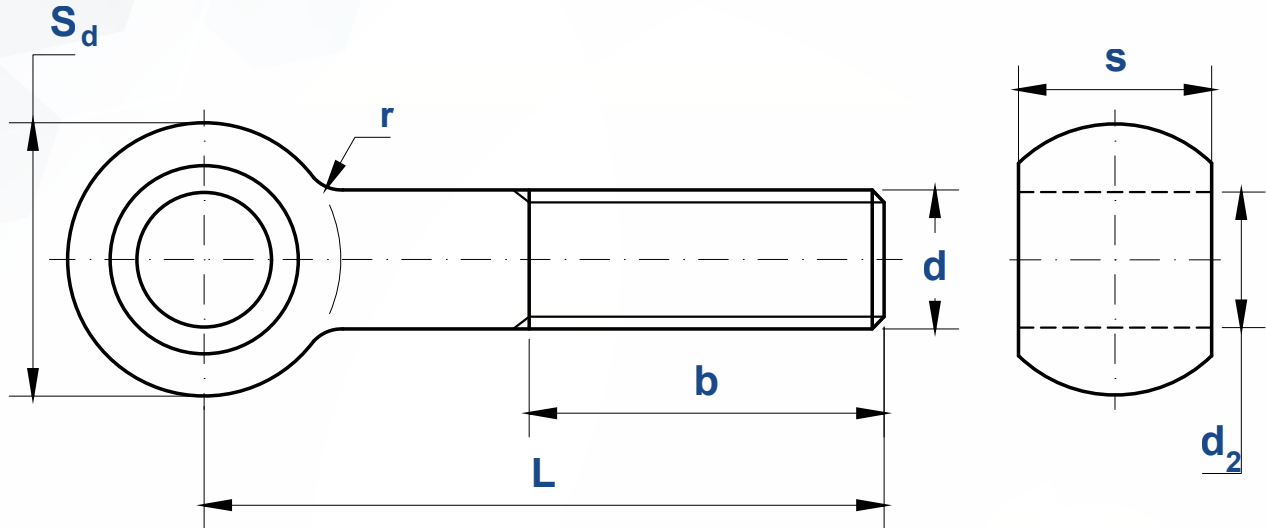
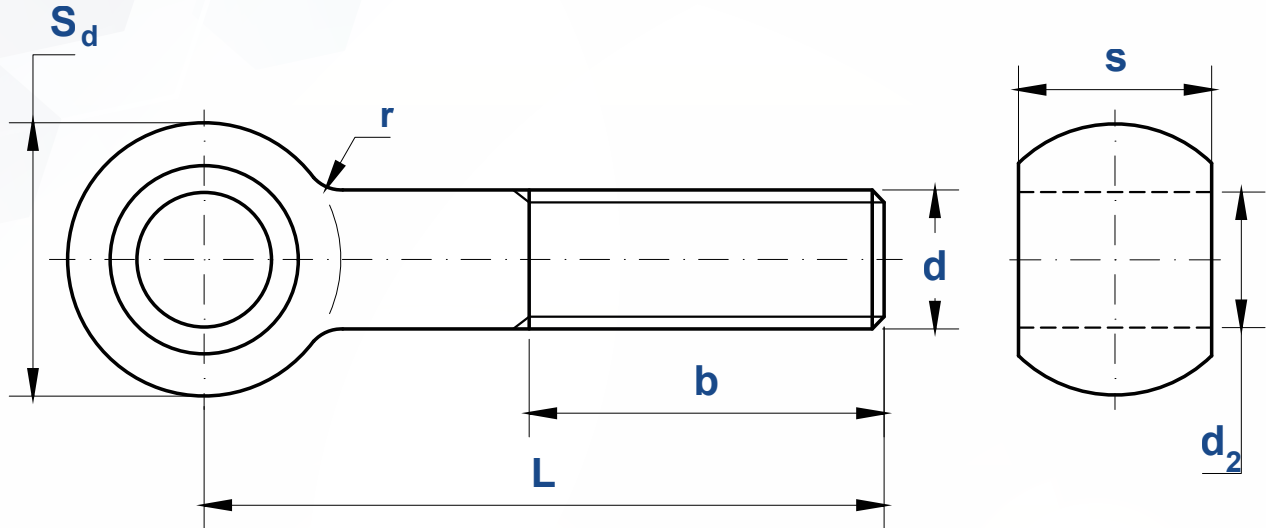




Screw Thread d			M5	M6	M8	M10	M12	M16	M20	M24	(M27)
P	Pitch		0.8	1	1.25	1.5	1.75	2	2.5	3	3
b	L ≤ 125		16	18	22	26	30	38	46	54	60
	125 < L ≤ 200		-	-	28	32	36	44	52	60	66
	L > 200		-	-	-	-	49	57	65	73	79
d ₂	max		5.03	6.03	8.036	10.036	12.043	16.043	18.043	22.052	24.052
	min		5	6	8	10	12	16	18	22	24
S _d	Type A, Type A	max	12	14	18	20	25	32	40	45	50
	Type A	min	10.9	12.9	16.9	18.7	23.7	30.4	38.4	43.4	48.4
	Type B and C	min	11.57	13.57	17.57	19.48	24.48	31.38	39.38	44.38	49.38
s	Type A	max	8	9	11	14	17	19	24	28	30
		min	7.52	8.52	10.3	13.3	16.3	18.16	23.16	27.16	29.16
	Type B and C	max	6	7	9	12	14	17	22	25	27
		min	5.88	6.85	8.85	11.82	13.82	16.82	21.79	24.79	26.79
r	≈		2.5	4	4	4	6	6	6	10	10



Screw Thread d			(M27)	M30	M30	(M33)	M36	M36	(M39)	(M39)
P	Pitch		3	3.5	3.5	3.5	4	4	4	4
b	L ≤ 125		60	66	66	-	-	-	-	-
	125 < L ≤ 200		66	72	72	78	84	84	90	90
	L > 200		79	85	85	91	97	97	103	103
d ₂	max		25.052	27.052	28.052	30.052	32.062	33.062	35.062	36.062
	min		25	27	28	30	32	33	35	36
S _d	Type A, Type A	max	50	55	55	60	65	65	70	70
	Type A	min	48.4	53.1	53.1	58.1	63.1	63.1	68.1	68.1
	Type B and C	min	49.38	54.26	54.26	59.26	64.26	64.26	69.26	69.26
s	Type A	max	30	34	34	38	41	41	46	46
		min	29.16	33	33	37	40	40	45	45
	Type B and C	max	27	30	30	34	38	38	41	41
		min	26.79	29.79	29.79	33.75	37.75	37.75	40.75	40.75
r	≈		10	10	10	16	16	16	16	16