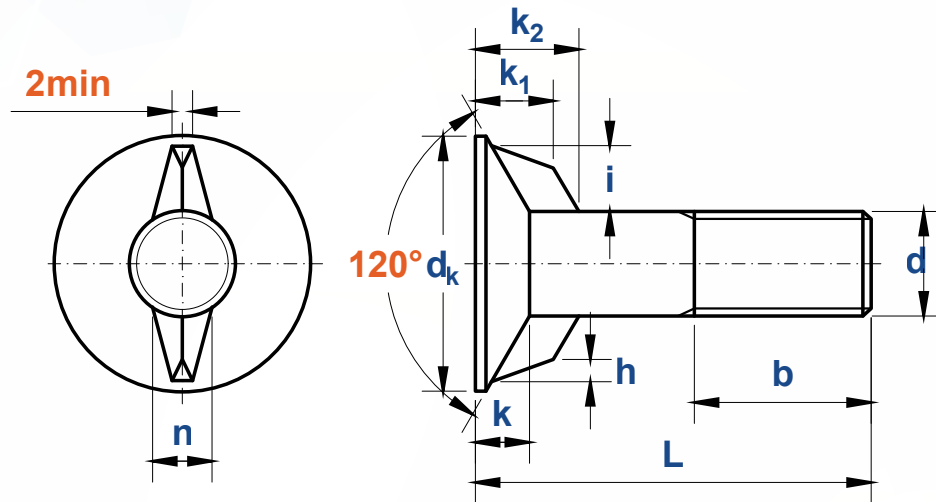




Screw Thread d		M6	M8	M10	M12
P	Pitch	1	1.25	1.5	1.75
b	$L \leq 120$	18	22	26	30
	$120 < L$	24	28	32	36
d_k		16	20	24	30
k		3.5	4	5	6
i		4	5	6	8
k₁		5.7	6.1	7.3	7.5
k₂		7.2	8.2	9.6	10.7
n		3.5	4.5	5.5	6.5
h		1.5	1.5	2	2.5

①, a) Material: Steel

b) Mechanical properties: Strength class (material) 4.6; Standard DIN EN ISO 898-1