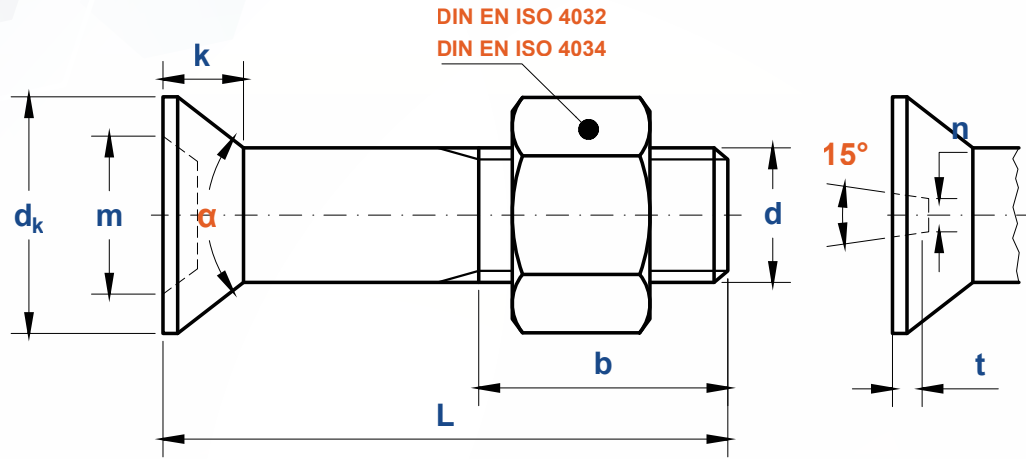




Thread Size d		M12	M16	M20	M24
P	Pitch	1.75	2	2.5	3
α	min	75°	75°	60°	60°
	max	80°	80°	65°	65°
m	min	13.7	18.6	21.4	25.6
	max	14.7	19.6	22.4	26.6
dk	max=nominal size	21	28	32	38
	min	20.48	27.48	31.38	37.38
k	Nominal Size	7	9	11.5	13
	min	6.71	8.71	11.15	12.65
	max	7.29	9.29	11.85	13.35
n	min=nominal size	2.5	2.5	3	3
	max	3	3	3.5	3.5
t		3	3	3.5	3.5
per 1000 units≈kg	nuts	15.3	36.5	69.3	119

① Screws and nuts