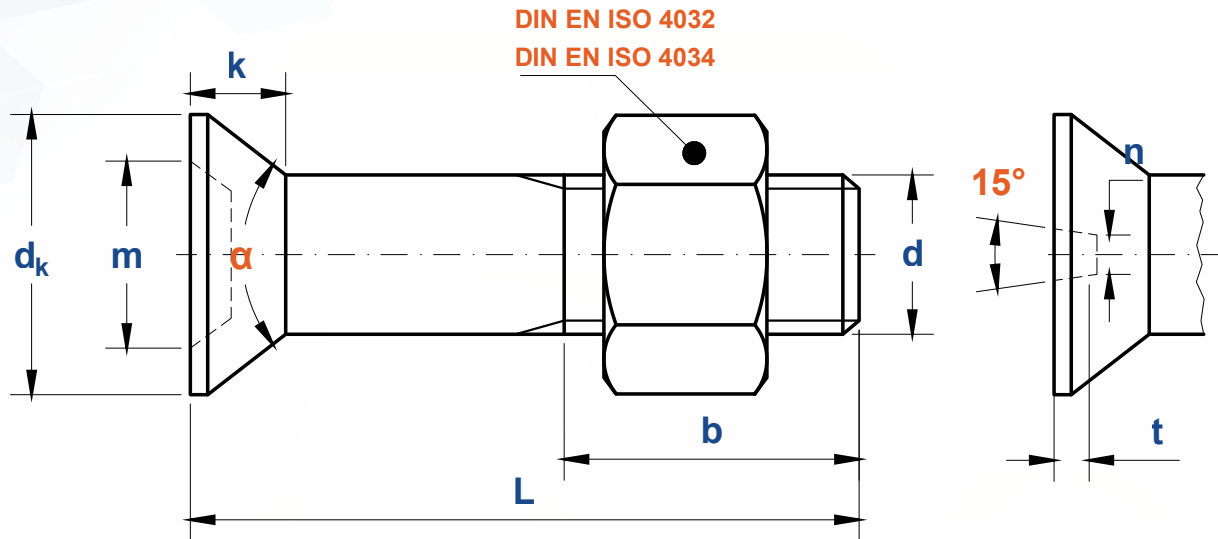




Thread Size d		M10	M12	M16	M20	M22	M24
P	Pitch	1.5	1.75	2	2.5	2.5	3
α	max	80°	80°	80°	65°	65°	65°
	min	75°	75°	75°	60°	60°	60°
m		14	16	22	25	27	29
dk	max=nominal size	17	21	28	32	35	38
	min	16.57	20.48	27.48	31.38	34.38	37.38
k	Nominal Size	5.5	7	9	11.5	12	13
	min	5.26	6.71	8.71	11.15	11.65	12.65
	max	5.74	7.29	9.29	11.85	12.35	13.35
n	min=nominal size	2.5	3	4	5	5	5
	max	2.75	3.25	4.3	5.3	5.3	5.3
t		3	4	4	4	5	6
per 1000 units≈kg	nuts	10.9	15.9	30.8	60.3	80.2	103