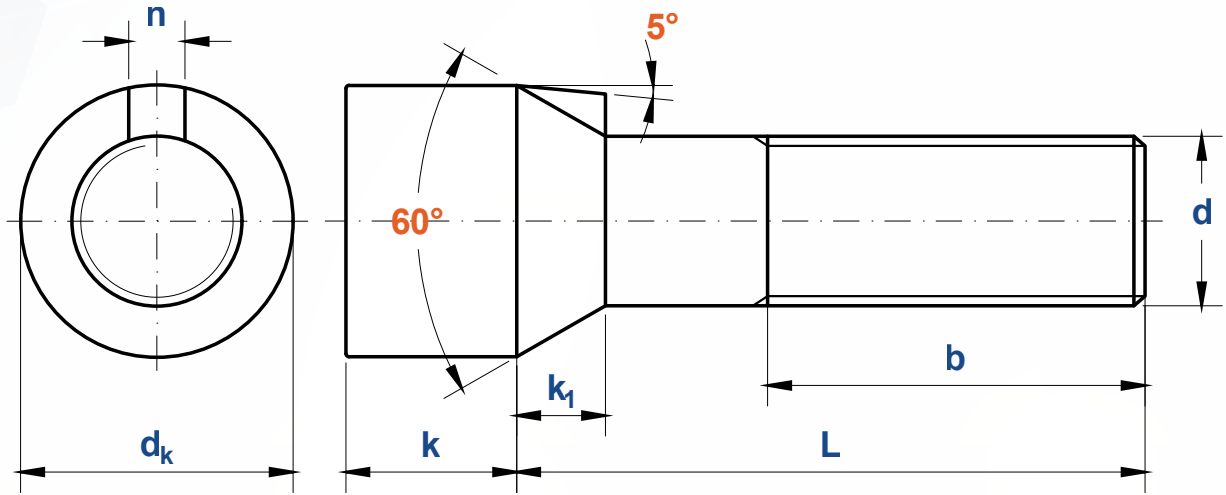




Screw Thread d		M24	M30	M33	M36	M39	M42
P	Coarse thread	3	3.5	3.5	4	4	4.5
	Fine thread	2	2	2	3	3	3
b		54	66	72	78	84	90
k		25	30	30	35	40	40
d_k		38	48	52	58	62	68
k_1	$\approx$	12.1	15.6	16.4	18.2	19.9	22.6
n		6.6	6.6	7.6	8.6	8.6	8.6