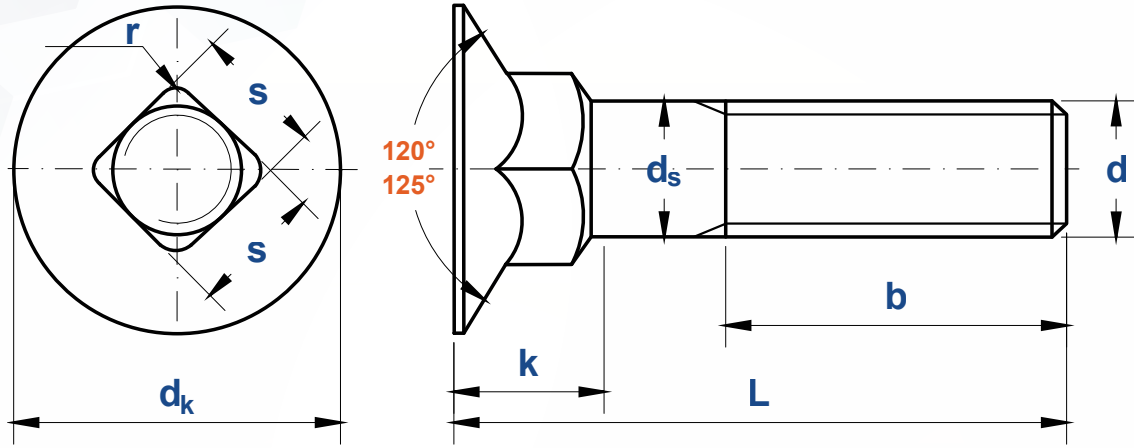




Thread Size d		M6	M8	M10
P	Pitch	1	1.25	1.5
b	$L \leq 125$	18	22	26
	$125 < L \leq 200$	24	28	32
	$L > 200$	-	41	45
d_k	max	16.55	20.65	24.65
	min	15.45	19.35	23.35
d_s	max	6	8	10
	min	5.52	7.42	9.42
k	max	7.45	9.45	11.55
	min	6.55	8.55	9.45
r	max	0.9	1.2	1.5
s	max	6.48	8.58	10.58
	min	5.52	7.42	9.42