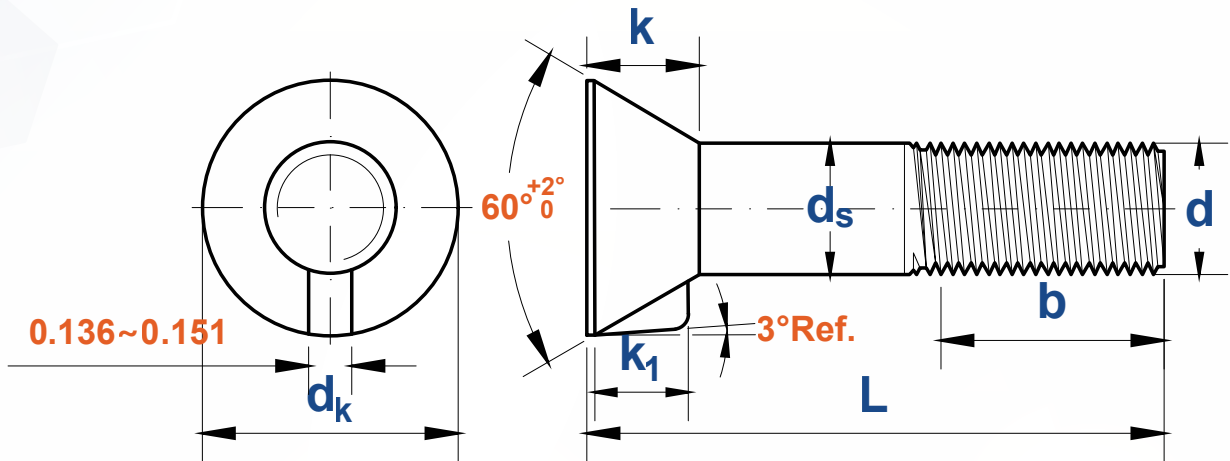




Screw Thread d		5/16	3/8	7/16	1/2	9/16	(5/8)	(3/4)
PP	UNC	18	16	14	13	12	11	10
d_s	max	0.312	0.375	0.438	0.500	0.592	0.657	0.782
	min	0.299	0.360	0.421	0.483	0.544	0.606	0.729
d_k	max	0.592	0.661	0.776	0.892	1.021	1.121	1.277
	min	0.546	0.603	0.709	0.814	0.938	1.028	1.184
k_1	max	0.200	0.202	0.242	0.282	0.336	0.363	0.390
	min	0.185	0.187	0.227	0.267	0.321	0.348	0.375
k	max	0.233	0.239	0.282	0.328	0.383	0.414	0.440
	min	0.208	0.208	0.246	0.286	0.338	0.364	0.390