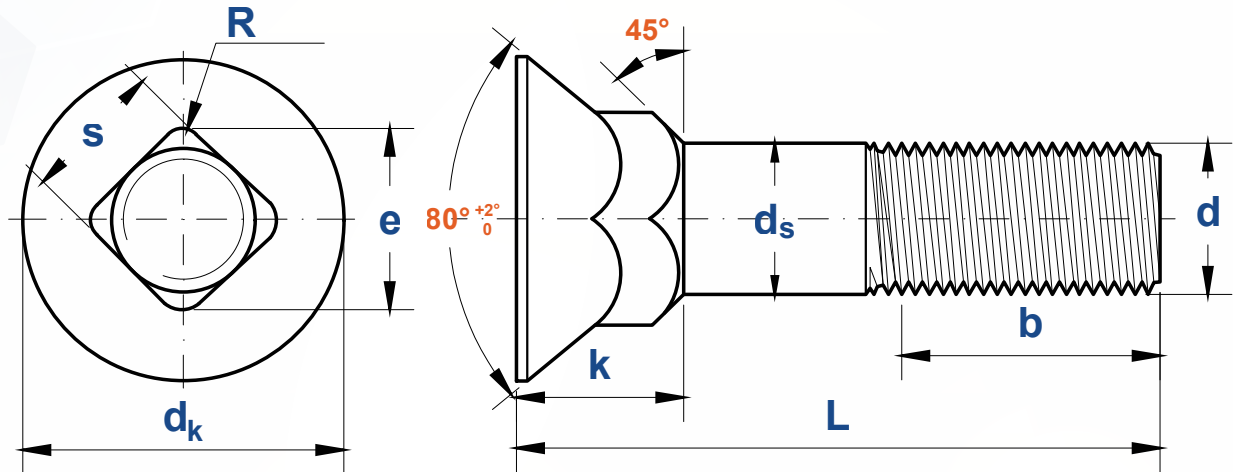




Screw Thread d		16	8	16	2	16	8	4	8	1
d		0.3125	0.3750	0.4375	0.5000	0.5625	0.6250	0.7500	0.8750	1.000
PP	UNC	18	16	14	13	12	11	10	9	8
ds	max	0.312	0.375	0.438	0.500	0.592	0.657	0.782	0.938	1.062
	min	0.299	0.36	0.421	0.483	0.544	0.606	0.729	0.853	0.976
dk	max	0.556	0.659	0.779	0.898	1.002	1.096	1.252	1.465	1.653
	Min Sharp	0.531	0.624	0.734	0.843	0.953	1.047	1.203	1.422	1.609
	Abs Min With Flat	0.496	0.584	0.689	0.793	0.882	0.976	1.132	1.309	1.497
k	max	0.232	0.272	0.324	0.375	0.423	0.458	0.493	0.573	0.637
	min	0.200	0.232	0.276	0.319	0.359	0.394	0.429	0.493	0.557
s	max	0.325	0.387	0.450	0.515	0.578	0.640	0.765	0.906	1.031
	min	0.313	0.375	0.438	0.500	0.563	0.625	0.750	0.875	1.000
e	min	0.417	0.491	0.580	0.668	0.732	0.819	0.996	1.160	1.336
R	max	0.031	0.047	0.047	0.047	0.078	0.078	0.078	0.094	0.094