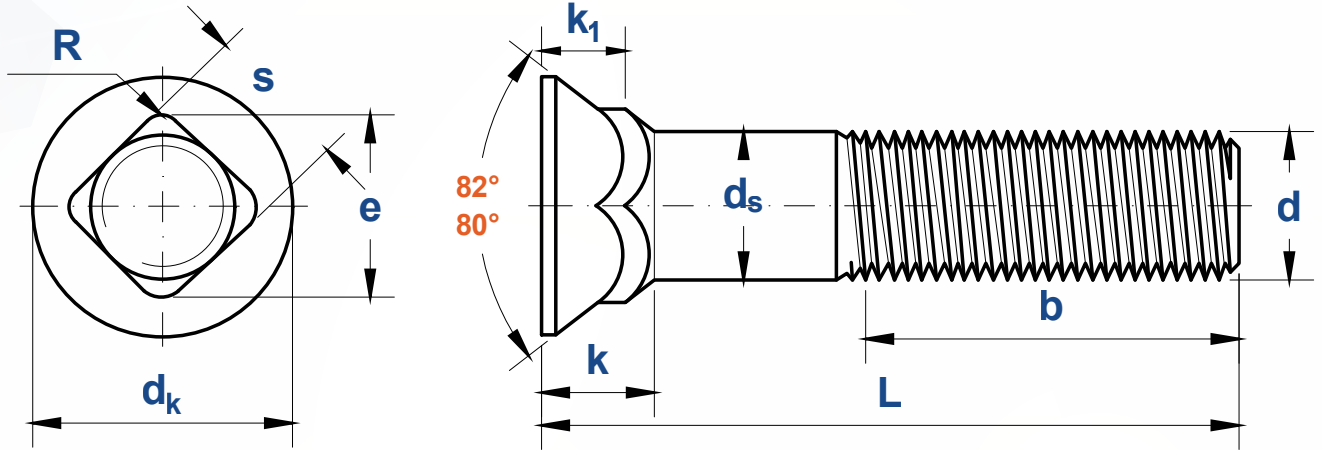




Thread Size d		5/16	3/8	7/16	1/2	9/16	(5/8)	(3/4)	(7/8)	(1)
d		0.3125	0.3750	0.4375	0.5000	0.5625	0.6250	0.7500	0.8750	1.0000
PP	UNC	18	16	14	13	12	11	10	9	8
ds	max	0.312	0.375	0.438	0.500	0.592	0.657	0.782	0.938	1.062
	min	0.299	0.360	0.421	0.483	0.544	0.606	0.729	0.853	0.976
dk	max	0.605	0.708	0.826	0.945	1.045	1.147	1.303	1.512	1.700
	Min Sharp	0.578	0.671	0.781	0.890	1.000	1.094	1.250	1.469	1.656
	Abs Min With Flat	0.538	0.624	0.729	0.831	0.924	1.013	1.169	1.344	1.532
k	max	0.269	0.312	0.364	0.417	0.461	0.506	0.541	0.626	0.690
	min	0.228	0.262	0.306	0.349	0.389	0.426	0.461	0.526	0.590
s	max	0.325	0.387	0.450	0.515	0.578	0.640	0.765	0.906	1.031
	min	0.313	0.375	0.438	0.500	0.563	0.625	0.750	0.875	1.000
e	min	0.417	0.491	0.580	0.668	0.732	0.819	0.996	1.160	1.336
R	max	0.031	0.047	0.047	0.047	0.078	0.078	0.078	0.094	0.094