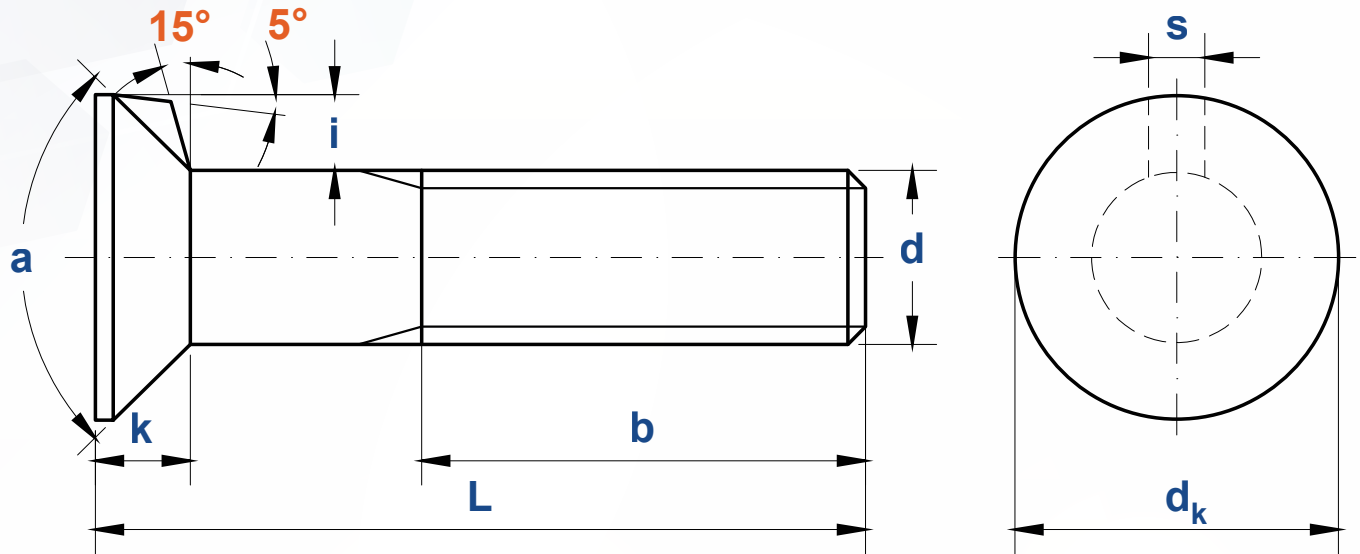




Thread Size d		M6	M8	M10	M12	M16	M20	M24
P	Pitch	1.00	1.25	1.50	1.75	2.00	2.50	3.00
b	L ≤ 125	18	22	26	30	38	46	54
	125 < L ≤ 200	24	28	32	36	44	52	60
	L > 200	/	41	45	49	57	65	73
d_k	max	12.55	16.55	19.65	24.65	32.80	32.80	38.80
	min	11.45	15.45	18.35	23.35	31.20	31.20	37.20
s	max	2.50	3.00	3.20	3.60	4.20	5.40	6.60
	min	2.10	2.60	2.72	3.12	3.72	4.92	6.02
k	max	4.00	5.00	5.50	7.00	9.00	11.50	13.00
α	min	90°	90°	90°	90°	90°	60°	60°
	max	95°	95°	95°	95°	95°	65°	65°
i	min	2.8	3.5	4.2	5.7	7.5	5.7	6.7