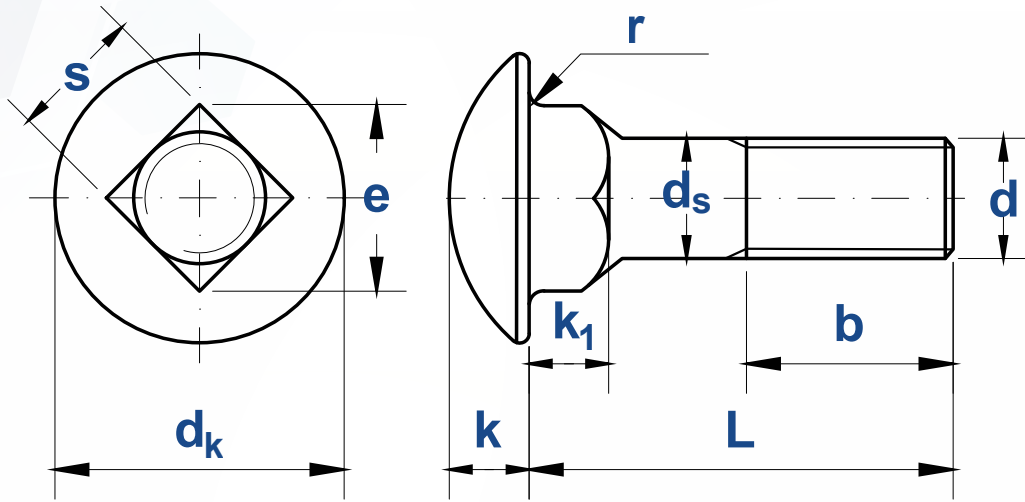




Thread Size d			M5	M6	M8	M10	M12	M16	M20
P	Pitch		0.80	1.00	1.25	1.50	1.75	2.00	2.50
b ②	Ref.	L≤120	16	18	22	26	30	38	46
		130≤L≤200	/	/	28	32	36	44	52
		L>200	/	/	/	/	/	57	65
d _k	max=nominal size		13.00	16.00	20.00	24.00	30.00	38.00	46.00
	min		11.90	14.90	18.70	22.70	28.70	36.40	44.40
d _s	max		5.48	6.48	8.58	10.58	12.7	16.7	20.84
e	min		5.9	7.2	9.6	12.2	14.7	19.9	24.9
k ₁	max		4.10	4.60	5.60	6.60	8.80	12.90	15.90
	min		2.90	3.40	4.40	5.40	7.20	11.10	14.10
k	max		3.10	3.60	4.80	5.80	6.80	8.90	10.90
	min		2.50	3.00	4.00	5.00	6.00	8.00	10.00
r	max		0.4	0.5	0.8	0.8	1.2	1.2	1.6
s	max		5.48	6.48	8.58	10.58	12.70	16.70	20.84
	min		4.52	5.52	7.42	9.42	11.30	15.30	19.16

①, $d_{smin} \approx$ pitch diameter

②, For nominal lengths $L \leq 75$ mm and sizes $d \leq M12$, the length of thread, b , may be the whole of the shank length up to the square neck.