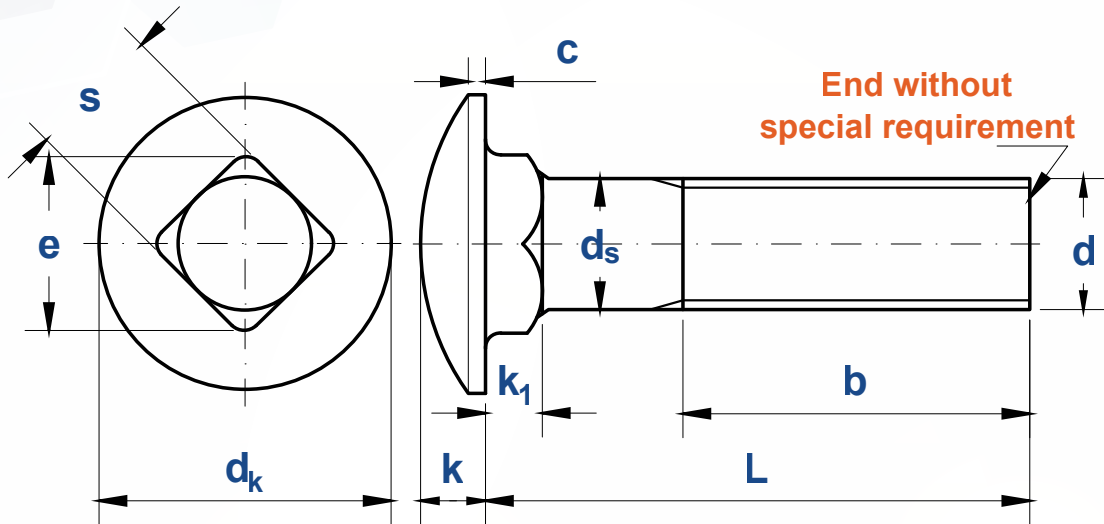




Screw Thread d			M6	M8	M10	M12	M16	M20
P	Pitch		1	1.25	1.5	1.75	2	2.5
b	Ref.	$L \leq 125$	18	22	26	30	38	46
		$125 < L \leq 200$	/	/	/	/	44	52
c	max		1.9	2.2	2.5	2.8	3.6	4.2
	min		1.1	1.2	1.5	1.8	2.4	3
d_k	max		14.2	18	22.3	26.6	35	43
d_s	max		6	8	10	12	16	20
e	min		7.64	10.2	12.8	15.37	20.57	25.73
k_1	max		3	3	4	4	5	5
	min		2.4	2.4	3.2	3.2	4.2	4.2
k	max		3.6	4.8	5.8	6.8	8.9	10.9
	min		3	4	5	6	8	10
s	max		6.48	8.58	10.58	12.7	16.7	20.84
	min		5.88	7.85	9.85	11.82	15.82	19.79