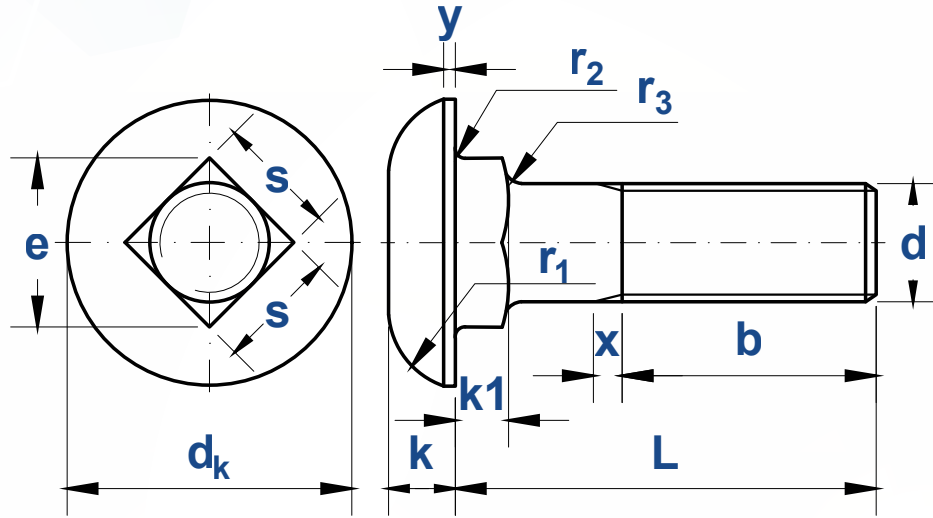




Screw Thread d		M8	M10	M12	M16	M20
P	Pitch 1	1	1.5	1.75	2	2.5
	Pitch 2	/	/	/	1.5	2
b	L≤120	22	26	30	38	46
	L>120	/	/	/	44	52
d _k		20	24	30	40	46
k ₁		3.5	4.5	5.5	6	8
k		4.5	5.5	7	9	10
r ₁		5	6	7.5	10	12
r ₂	max	0.5	0.5	1	1	1
r ₃	max	0.8	0.8	1	1.2	1.2
s		8	10	12	16	20
e	min	10.2	12.8	15.4	20.6	25.8
y		1	1	1	1.5	2