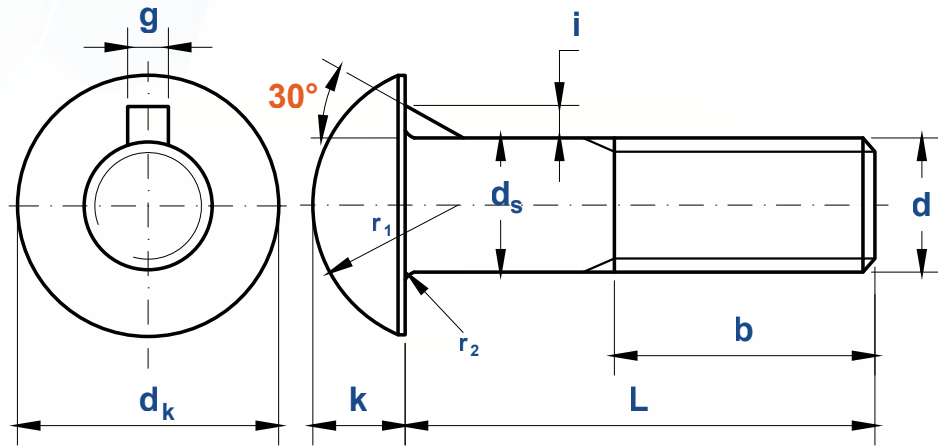




Thread Size d		M8	M10	M12	M16
P	Pitch	1.25	1.5	1.75	2
b	$L \leq 125$	22	26	30	38
	$125 < L \leq 200$	28	32	36	44
	$L > 200$	/	/	/	57
d_k	max	16.55	19.65	24.65	30.65
	min	15.45	18.35	23.35	29.35
d_s	max	8	10	12	16
	min	7.42	9.42	11.3	15.3
g	max	3	3.2	3.6	4.2
	min	2.6	2.72	3.12	3.72
i	min	2.3	2.7	3.2	3.5
k	max	6.38	7.45	9.65	11.75
	min	5.62	6.55	8.75	10.65
r₁	≈	8.9	10.5	13.3	15.8
r₂	max	0.5	0.5	1	1