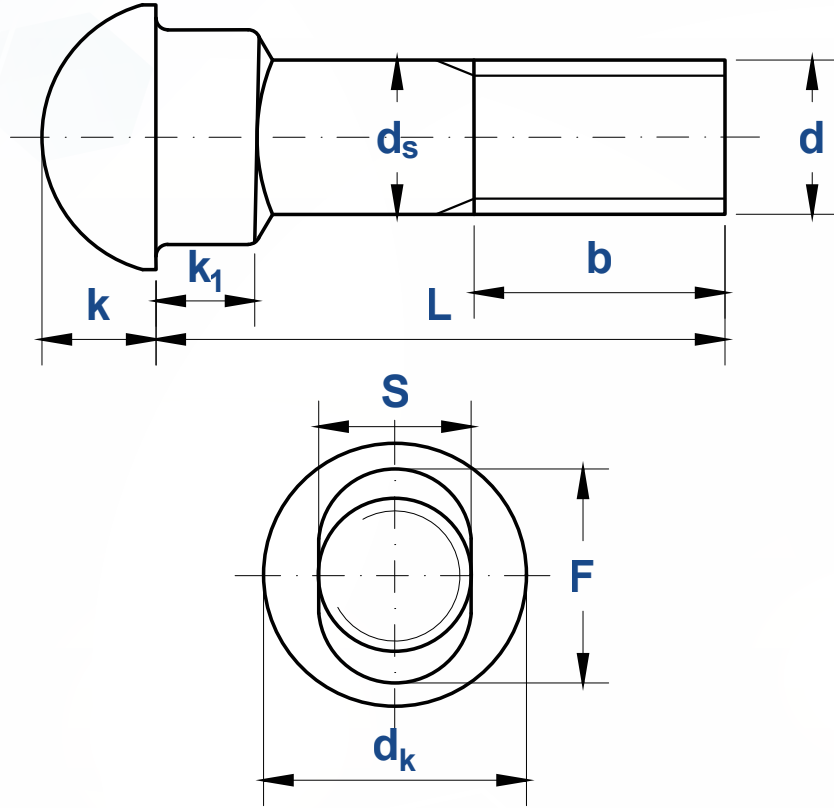




Thread Size d		M10	M12	M16	M20	M22
P	Pitch	1.5	1.75	2	2.5	2.5
b	min=nominal size	19	21	27	29	34
	max	22	24.5	31	34	39
F	max	14	18	22	30	33
	min	13.3	17.3	21.16	29.16	32
d _k	Nominal Size	19	24	30	38	42
	max	19.65	24.65	30.65	38.8	42.8
	min	18.35	23.35	29.35	37.2	41.2
k ₁	Nominal Size	5	7	8	10	12
	max	5.375	7.45	8.45	10.45	12.55
	min	4.625	6.55	7.55	9.55	11.45
k	Nominal Size	6	8	10	12.5	14
	max	6.6	8.75	10.75	13.4	14.9
	min	5.4	7.25	9.25	11.6	13.1
s	Nominal Size	10	12	16	20	22
	max	10.58	12.7	16.7	20.84	22.84
	min	9.42	11.3	15.3	19.16	21.16