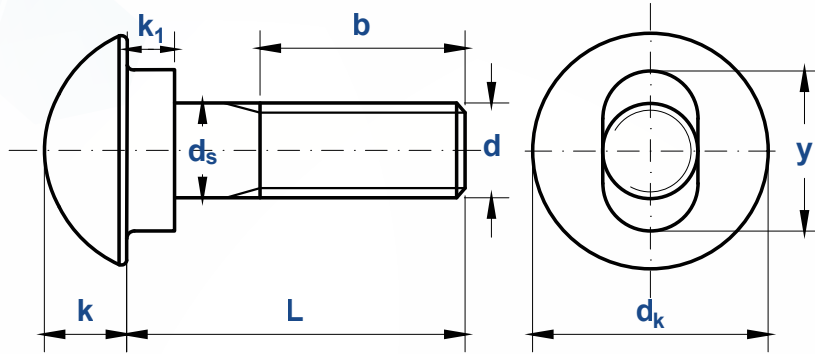




Screw Thread d		M20	M24
P	Pitch	2.5	3
b	$L \leq 75$	45	45
	$75 < L \leq 160$	60	60
	$L > 160$	70	70
d_k	max	38.8	42.8
	min	37.2	41.2
d_s	max	20	24
	min	19.67	23.67
k	max	13.4	16.9
	min	11.6	15.1
k_1	max	8	10
	min	7.6	9.6
y	max	28.84	30.84
	min	27.16	29.16