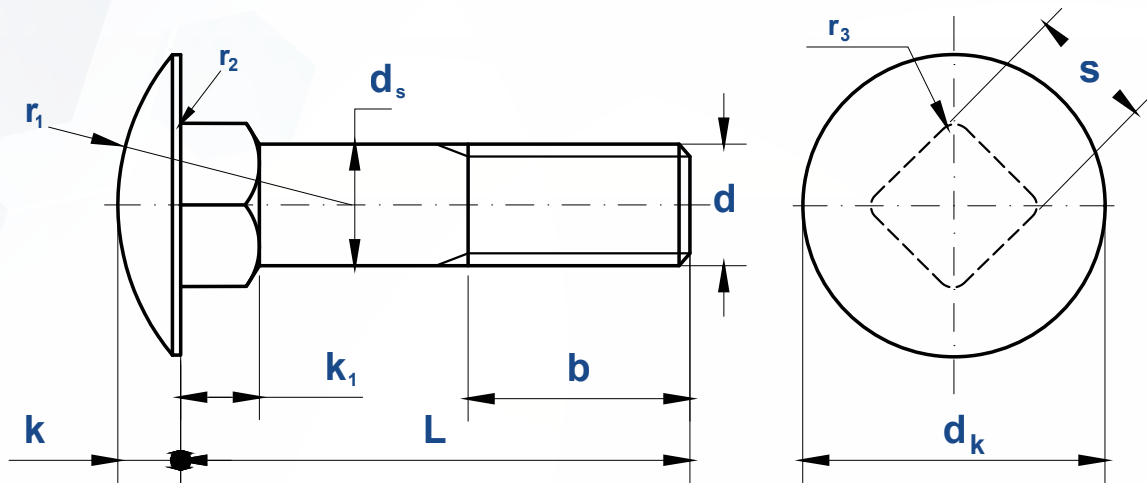




Thread Size d		M5	M6	M8	M10	M12	M16	M20
P	Pitch	0.8	1	1.25	1.5	1.75	2	2.5
b	L ≤ 125	16	18	22	26	30	38	46
	125 < L ≤ 200	22	24	28	32	36	44	52
	L > 200	/	/	41	45	49	57	65
dk	max	13.55	16.55	20.65	24.65	30.65	38.8	46.8
	min	12.45	15.45	19.35	23.35	29.35	37.2	45.2
ds	max	5	6	8	10	12	16	20
	min	4.52	5.52	7.42	9.42	11.3	15.3	19.16
k1	max	4.1	4.6	5.6	6.6	8.75	12.9	15.9
	min	2.9	3.4	4.4	5.4	7.25	11.1	14.1
k	max	3.3	3.88	4.88	5.38	6.95	8.95	11.05
	min	2.7	3.12	4.12	4.62	6.05	8.05	9.95
r1	≈	10.7	12.6	16	19.2	24.1	29.3	33.9
r2	max	0.5	0.5	0.5	0.5	1	1	1
r3	max	0.75	0.9	1.2	1.5	1.8	2.4	3
s	max	5.48	6.48	8.58	10.58	12.7	16.7	20.84
	min	4.52	5.52	7.42	9.42	11.3	15.3	19.16