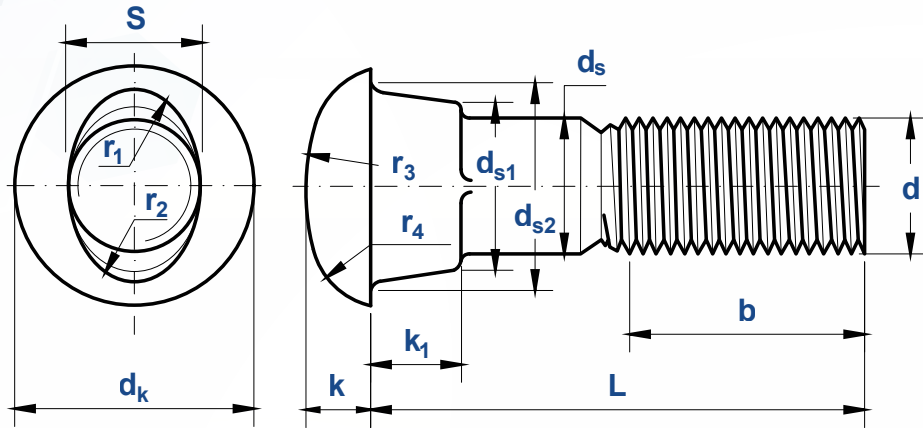




| Thread Size<br>d |              | 3/4    | 7/8     | 1       | 1-1/8   |
|------------------|--------------|--------|---------|---------|---------|
| PP               |              | 10     | 9       | 8       | 7       |
| d <sub>s</sub>   | min          | 0.729  | 0.852   | 0.976   | 1.098   |
|                  | max          | 0.768  | 0.895   | 1.022   | 1.149   |
| d <sub>k</sub>   | Nominal Size | 1-9/32 | 1-31/64 | 1-11/16 | 1-57/64 |
|                  | min          | 1.2188 | 1.4219  | 1.6250  | 1.8281  |
|                  | max          | 1.3438 | 1.5469  | 1.7500  | 1.9531  |
| k                | Nominal Size | 15/32  | 35/64   | 5/8     | 45/64   |
|                  | min          | 0.4063 | 0.4844  | 0.5625  | 0.6406  |
|                  | max          | 0.5313 | 0.6094  | 0.6875  | 0.7656  |
| r <sub>3</sub>   |              | 1-5/32 | 1-25/64 | 1-5/8   | 1-55/64 |
| r <sub>4</sub>   |              | 7/16   | 33/64   | 19/32   | 43/64   |
| d <sub>s2</sub>  | Nominal Size | 63/64  | 1-3/16  | 1-3/8   | 1-1/2   |
|                  | min          | 0.9531 | 1.1563  | 1.3438  | 1.5313  |
|                  | max          | 1.0156 | 1.2188  | 1.4063  | 1.4688  |
| d <sub>s1</sub>  | Nominal Size | 61/64  | 1-5/32  | 1-11/32 | 1-15/32 |
|                  | min          | 0.9219 | 1.1250  | 1.3125  | 1.4375  |
|                  | max          | 0.9844 | 1.1875  | 1.3750  | 1.5000  |
| k <sub>1</sub>   |              | 7/16   | 1/2     | 9/16    | 5/8     |
| r <sub>1</sub>   |              | 9/32   | 5/16    | 3/8     | 7/16    |
| r <sub>2</sub>   |              | 41/64  | 51/64   | 15/16   | 1       |
| b                | min          | 1-3/4  | 2       | 2-1/4   | 2-1/2   |