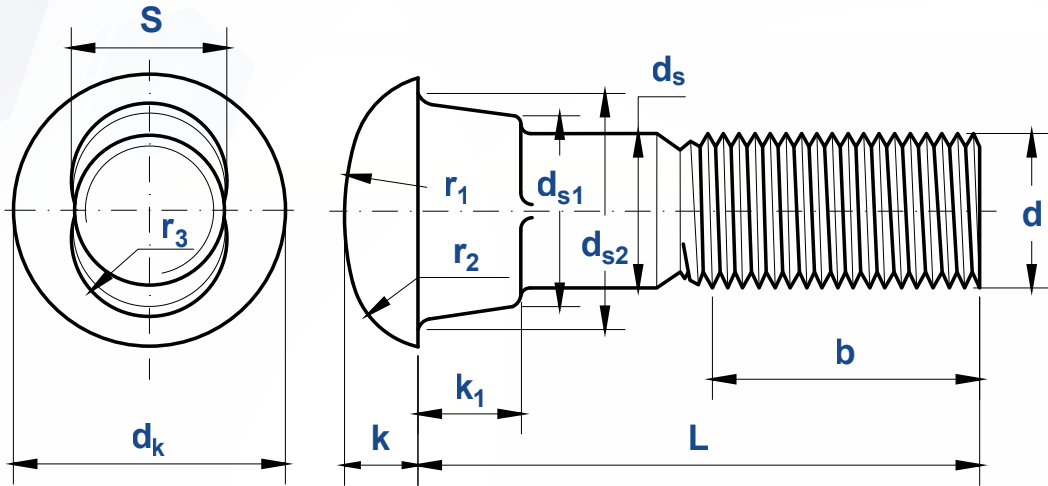




Thread Size d		1/2	5/8	3/4	7/8	1	1-1/8
PP		13	11	10	9	8	7
d _s	min	0.482	0.605	0.729	0.852	0.976	1.098
	max	0.515	0.642	0.768	0.895	1.022	1.149
d _k	Nominal Size	7/8	1-5/64	1-9/32	1-31/64	1-11/16	1-57/64
	min	0.8125	1.0156	1.2188	1.4219	1.6250	1.8281
	max	0.9375	1.1406	1.3438	1.5469	1.7500	1.9531
k	Nominal Size	5/16	25/64	15/32	35/64	5/8	45/64
	min	0.2500	0.3281	0.4063	0.4844	0.5625	0.6406
	max	0.3750	0.4531	0.5313	0.6094	0.6875	0.7656
r ₁		11/16	59/64	1-5/32	1-25/64	1-5/8	1-55/64
r ₂		9/32	23/64	7/16	33/64	19/32	43/64
d _{s2}	Nominal Size	5/8	13/16	1-1/16	1-7/32	1-3/8	1-17/32
	min	0.5938	0.7813	1.0313	1.1875	1.3438	1.5000
	max	0.6563	0.8438	1.0938	1.2500	1.4063	1.5625
d _{s1}	Nominal Size	19/32	25/32	1-1/32	1-3/16	1-11/32	1-1/2
	min	0.5625	0.7500	1.0000	1.1563	1.3125	1.4688
	max	0.6250	0.8125	1.0625	1.2188	1.3750	1.5313
k ₁		5/16	3/8	7/16	1/2	9/16	5/8
r ₃		1/4	5/16	3/8	7/16	1/2	9/16
b	min	1-1/8	1-1/4	1-3/4	2	2-1/4	2-1/2

①, S=d_s