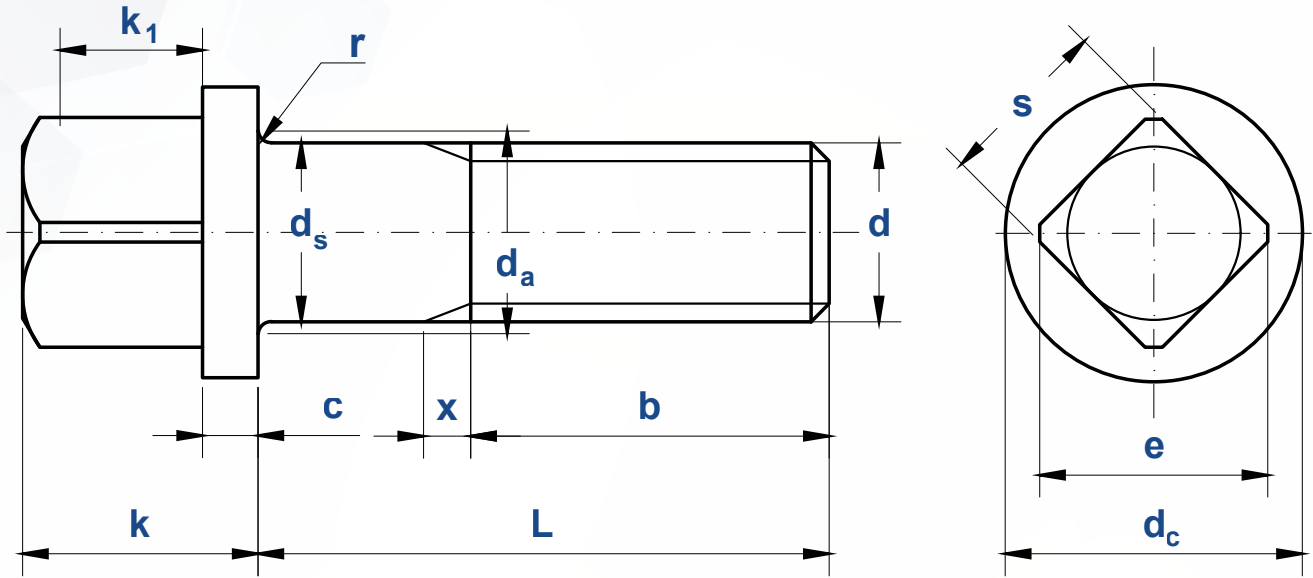




Thread Size d		M5	M6	M8	M10	M12	M16 SW16	M16 SW17	M20 SW21	M20 SW22	M24
P	Pitch	0.8	1	1.25	1.5	1.75	2	2	2.5	2.5	3
b	+2P, 0	L≤125	16	18	22	26	30	38	38	46	54
		L>125	-	-	-	32	36	44	44	52	60
c	min	1.88	1.88	1.88	2.88	2.88	3.85	3.85	4.85	4.85	5.85
	max	2.12	2.12	2.12	3.12	3.12	4.15	4.15	5.15	5.15	6.15
dc	max=nominal size	9.5	10.5	13.5	16.5	19.5	25	25	31	31	36
	min	8.92	9.8	12.8	15.8	18.66	24.16	24.16	30	30	35
ds	max=nominal size	5	6	8	10	12	16	16	20	20	24
	min	4.82	5.82	7.78	9.78	11.73	15.73	15.73	19.67	19.67	23.67
k	min	6.82	7.82	9.82	12.78	14.78	19.74	19.74	24.74	24.74	27.74
	max	7.18	8.18	10.18	13.22	15.22	20.26	20.26	25.26	25.26	28.26
s	max=nominal size	5	6	8	10	13	16	17	21	22	24
	min	4.82	5.82	7.78	9.78	12.73	15.73	16.73	20.67	21.67	23.67
e	max=nominal size	6.5	8	10	13	17	21	22	27	28	32
	min	5.92	7.42	9.42	12.3	16.3	20.16	21.16	26.16	27.16	31
da	max	5.7	6.8	9.2	11.2	13.7	17.7	17.7	22.4	22.4	26.4
k1	min	3.4	4.1	5.5	6.9	8.3	11.1	11.1	13.8	13.8	15.2
r	min	0.2	0.25	0.4	0.4	0.6	0.6	0.6	0.8	0.8	0.8
x	max	2	2.5	3.2	3.8	4.3	5	5	6.3	6.3	7.5