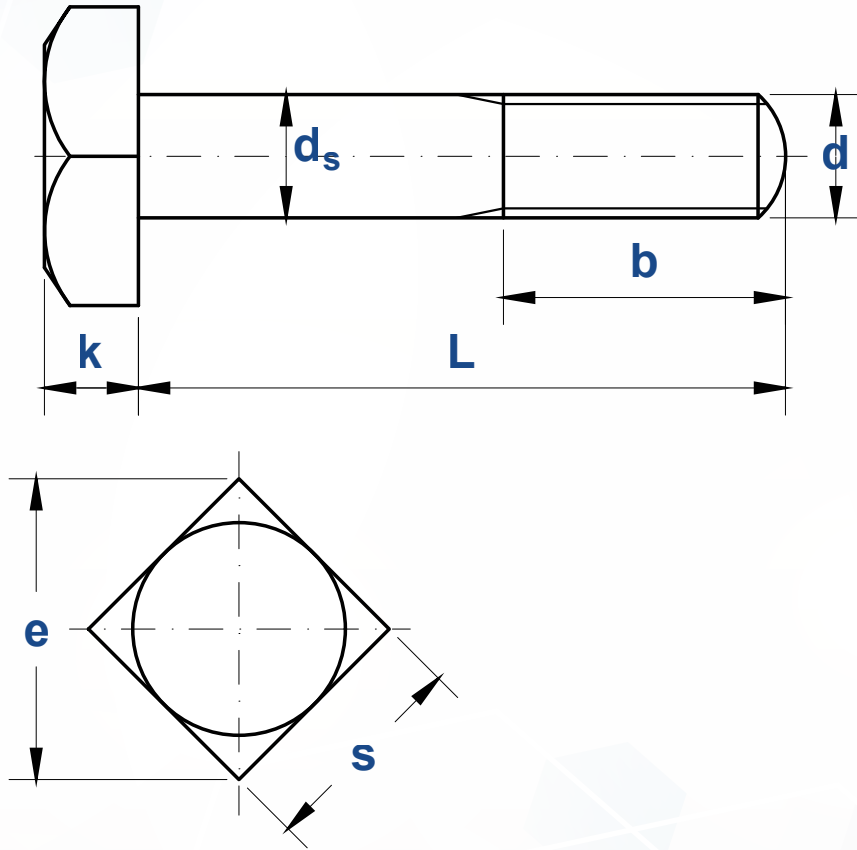




Screw Thread d		M16	M20	M24	M30
P	Pitch	2	2.5	3	3.5
b	$L \leq 200$	36	43	53	-
	$L > 200$	48	58	73	82
e		38.2	45.3	58	70.7
k		10	13	15	19
s		27	32	41	50