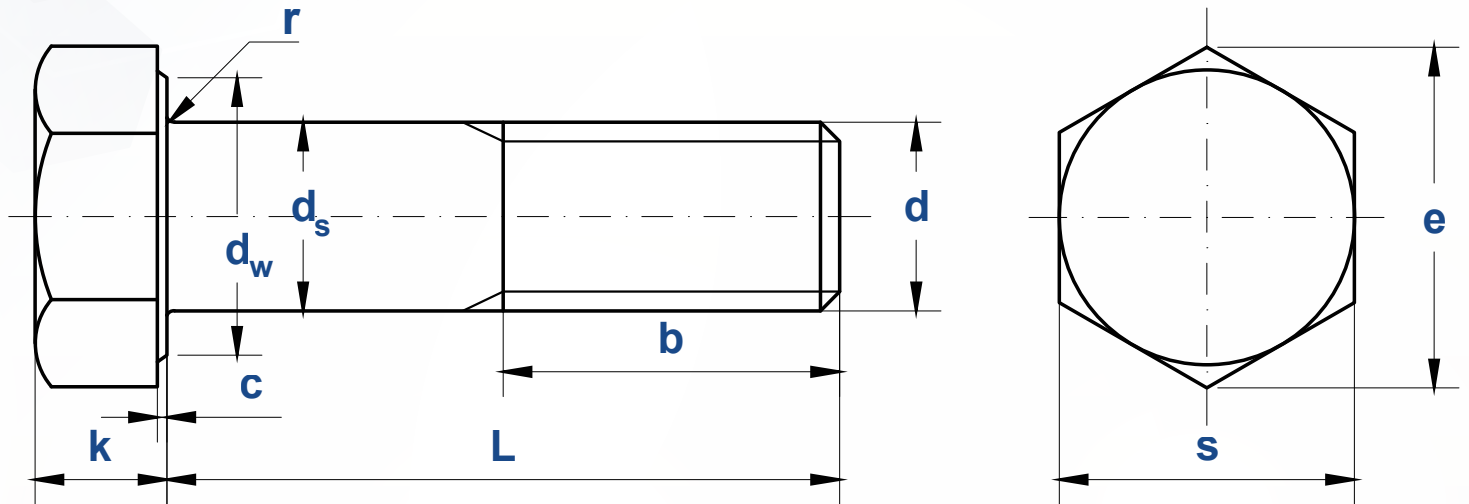




Thread Size d		M12	(M14)	M16	(M18)	M20	M22	M24	M27	M30	M36	
P	Pitch		1.75	2	2	2.5	2.5	2.5	3	3	3.5	4
b	Ref.	L≤125	30	34	38	42	46	50	54	60	66	78
		125<L≤200	/	40	44	48	52	56	60	66	72	84
		200<L	/	/	/	/	65	69	73	79	85	97
c	max		0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8
	min		0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4
d _s	max		12.7	14.7	16.7	18.7	20.84	22.84	24.84	27.84	30.84	37
	min		11.3	13.3	15.3	17.3	19.16	21.16	23.16	26.16	29.16	35
d _w	min		20.1	22	24.9	27.7	29.5	33.3	38	42.8	46.6	55.9
e	min		23.91	26.17	29.56	32.95	35.03	39.55	45.2	50.85	55.37	66.44
k	max		7.95	9.25	10.75	12.4	13.4	14.9	15.9	17.9	19.75	23.55
	min		7.05	8.35	9.25	10.6	11.6	13.1	14.1	16.1	17.65	21.45
r	min		1.2	1.2	1.2	1.5	1.5	1.5	1.5	2	2	2
s	max		22	24	27	30	32	36	41	46	50	60
	min		21.16	23.16	26.16	29.16	31	35	40	45	49	58.8