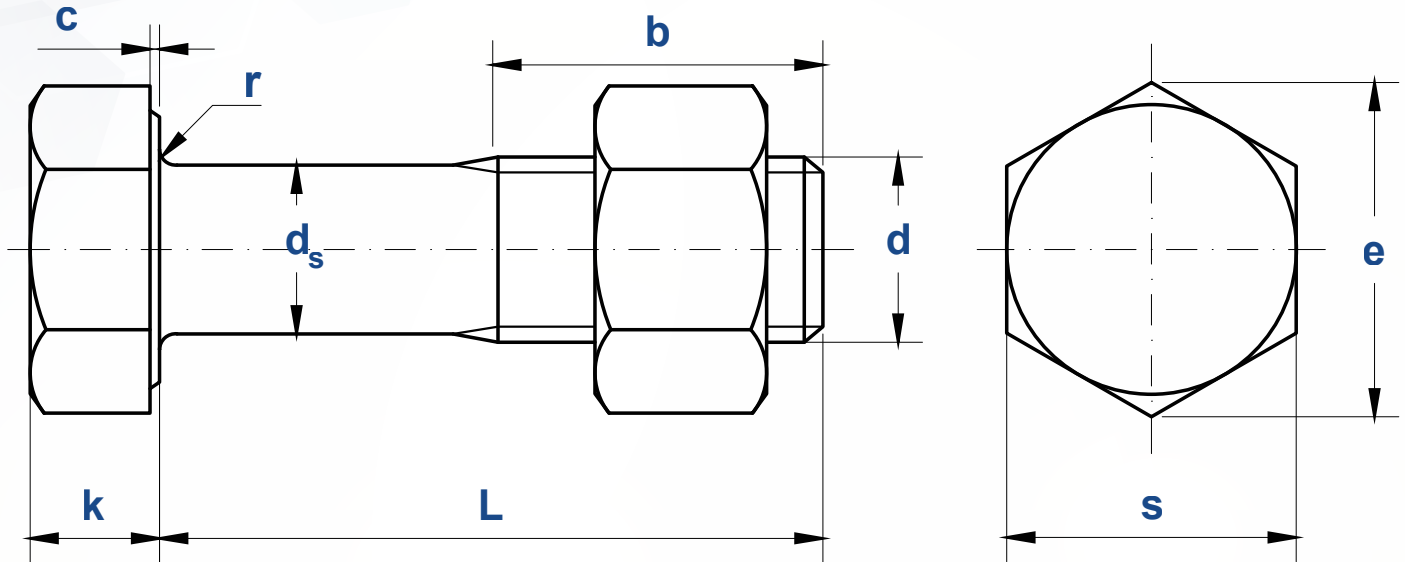




Thread Size d		M12	M12	M16	M20	M22	M22	M24	M27	M30
P	Pitch	1.75	1.75	2	2.5	2.5	2.5	3	3	3.5
b		17.75	17.75	21	23.5	25.5	25.5	26	29	30.5
d _s	Nominal Size	12	12	16	20	22	22	24	27	30
	min	11.3	11.3	15.3	19.16	21.16	21.16	23.16	26.16	29.16
	max	12.7	12.7	16.7	20.84	22.84	22.84	24.84	27.84	30.84
e	min	19.85	20.88	26.17	32.95	37.29	35.03	39.55	45.2	50.85
k	Nominal Size	8	8	10	13	14	14	15	17	19
	min	7.55	7.55	9.25	12.1	13.1	13.1	14.1	16.1	17.95
	max	8.45	8.45	10.75	13.9	14.9	14.9	15.9	17.9	20.05
s	max=nominal size	18	19	24	30	34	32	36	41	46
	min	17.57	18.48	23.16	29.16	33	31	35	40	45
c	max	0.6	0.6	0.8	0.8	0.8	0.8	0.8	0.8	0.8
r	min	0.6	0.6	0.6	0.8	0.8	0.8	0.8	1	1
per 1000 units≈kg	nut	15.9	15.9	30.8	60.3	80.2	80.2	103	154	216