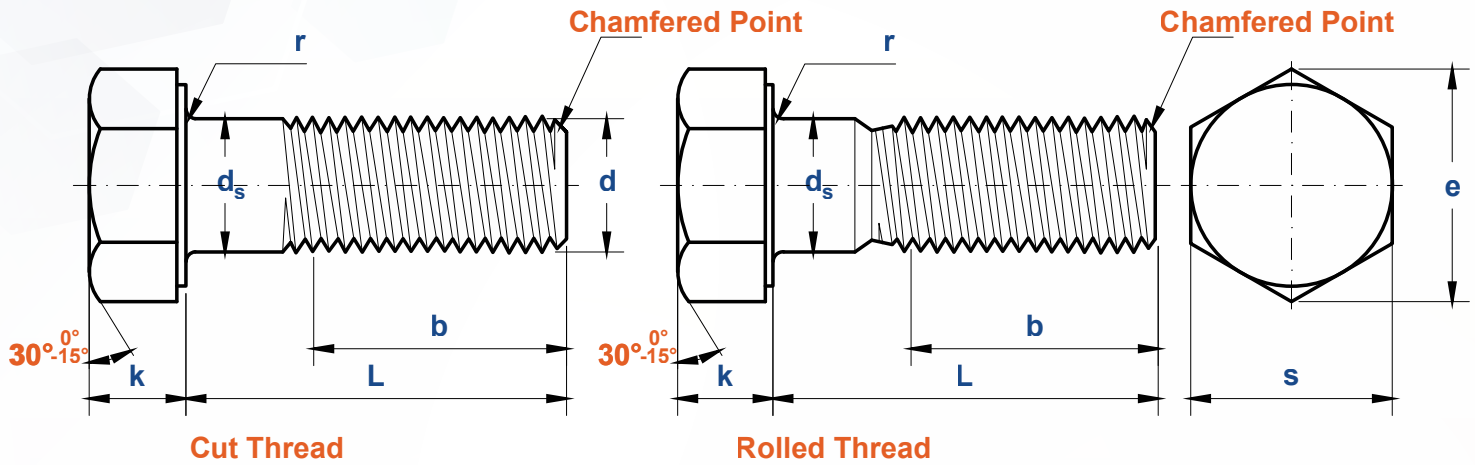




Thread Size		1/2	5/8	3/4	7/8	1	1-1/8	1-1/4	1-3/8	1-1/2
PP	UNC	13	11	10	9	8	7	7	6	6
	UNF	20	18	16	14	12	12	12	12	12
	UNEF	28	24	20	20	20	18	18	18	18
d _s	max	0.515	0.642	0.768	0.895	1.022	1.149	1.277	1.404	1.531
	min	0.482	0.605	0.729	0.852	0.976	1.098	1.223	1.345	1.47
s	Nominal Size	7/8	1-1/16	1-1/4	1-7/16	1-5/8	1-13/16	2	2-3/16	2-3/8
	max	0.875	1.062	1.25	1.438	1.625	1.812	2	2.188	2.375
	min	0.85	1.031	1.212	1.394	1.575	1.756	1.938	2.119	2.3
e	max	1.01	1.227	1.443	1.66	1.876	2.093	2.309	2.526	2.742
	min	0.969	1.175	1.383	1.589	1.796	2.002	2.209	2.416	2.622
k	Nominal Size	5/16	25/64	15/32	35/64	39/64	11/16	25/32	27/32	15/16
	max	0.323	0.403	0.483	0.563	0.627	0.718	0.813	0.878	0.974
	min	0.302	0.378	0.455	0.531	0.591	0.658	0.749	0.81	0.902
b	Ref.	1	1.25	1.38	1.5	1.75	2	2	2.25	2.25
r	max	0.031	0.062	0.062	0.062	0.093	0.093	0.093	0.093	0.093
	min	0.009	0.021	0.021	0.021	0.062	0.062	0.062	0.062	0.062

①, Chemical and mechanical properties of steel bolts shall conform to ASTM F3125/F3125M.

②, ASTM A325 / A325M / A490 / A490M / F1852 / F2280 have been replaced by ASTM F3125