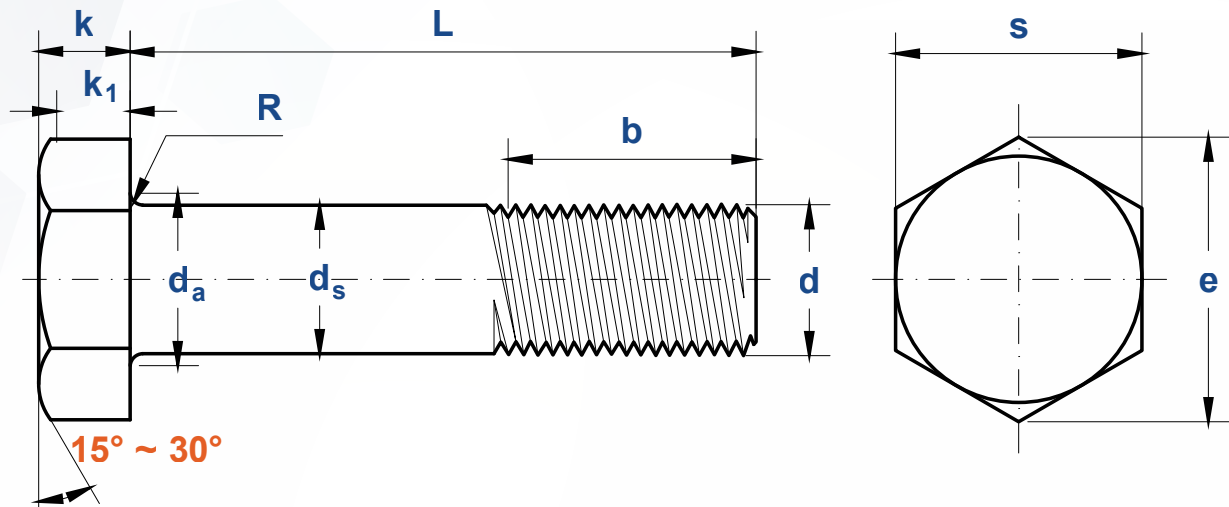




Thread Size		M12	M14	M16	M20	M24	M30	M36
P	Pitch	1.75	2	2	2.5	3	3.5	4
ds	max	12.70	14.70	16.70	20.84	24.84	30.84	37.00
	min	11.30	13.30	15.30	19.16	23.16	29.16	35.00
s	max	21	24	27	34	41	50	60
	min	20.16	23.16	26.16	33	40	49	58.8
k	max	7.95	9.25	10.75	13.40	15.90	19.75	23.55
	min	7.24	8.51	9.68	12.12	14.56	17.92	21.72
b		30	34	38	46	54	66	78
		36	40	44	52	60	72	84
		49	53	57	65	73	85	97
da	max	13.7	15.7	17.7	22.4	26.4	33.4	39.4
e	max	24.25	27.71	31.18	39.26	47.34	57.74	69.28
	min	22.78	26.17	29.56	37.29	45.2	55.37	66.44
k1	min	5.2	6.2	7.0	8.8	10.5	13.1	15.8
R	min	0.6	0.6	0.6	0.8	0.8	1.0	1.0