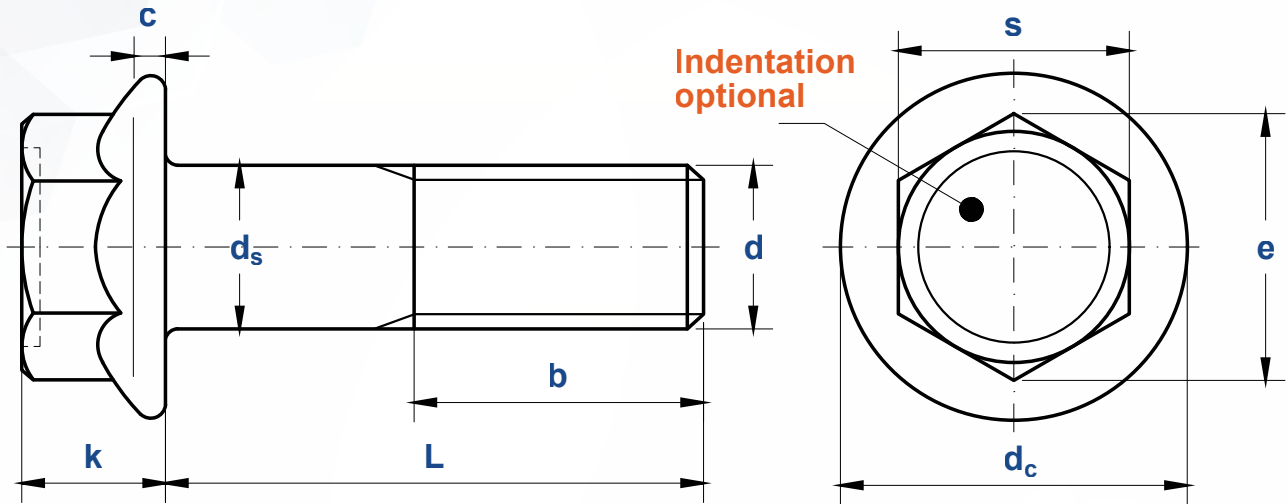




Thread Size d		M8	M10	M10	M12	M12	M14	M16
P	Pitch	1	1.25	1	1.25	1.5	1.5	1.5
b	L ≤ 125	22	26	26	30	30	34	38
	125 < L ≤ 200	28	32	32	36	36	40	44
	L > 200	/	/	/	/	/	/	57
d _c	max	17	20.8	20.8	24.7	24.7	28.6	32.8
d _s	max	8.00	10.00	10.00	12.00	12.00	14.00	16.00
	min	7.78	9.78	9.78	11.73	11.73	13.73	15.73
k	max	8.5	9.7	9.7	12.1	12.1	12.9	15.2
s	max	10.00	13.00	13.00	15.00	15.00	18.00	21.00
	min	9.78	12.73	12.73	14.73	14.73	17.73	20.67
c	min	1.2	1.5	1.5	1.8	1.8	2.1	2.4
e	min	10.95	14.26	14.26	16.50	16.50	19.86	23.15
L ₀		35	40	40	45	45	50	55

①, Reduce shank type only when L > L₀