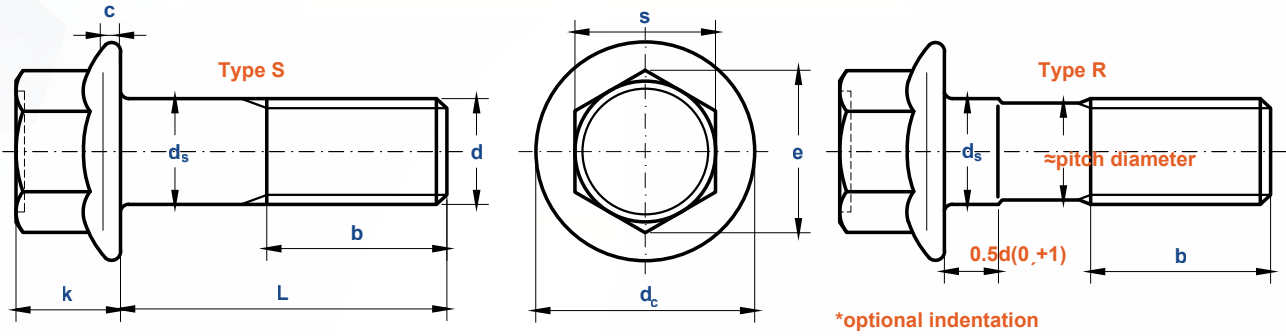




Thread Size d		M5	M6	M8	M10	M12	(M14)	M16
P	Pitch	0.8	1	1.25	1.5	1.75	2	2
b	$L \leq 125$	16	18	22	26	30	34	38
	$125 < L \leq 200$	/	/	28	32	36	40	44
	$L > 200$	/	/	/	/	/	/	57
c	min	1	1.1	1.2	1.5	1.8	2.1	2.4
d_c	max	11.4	13.6	17	20.8	24.7	28.6	32.8
d_s	max	5	6	8	10	12	14	16
	min	4.82	5.82	7.78	9.78	11.73	13.73	15.73
e	min	7.44	8.56	10.8	14.08	16.32	19.68	22.58
k	max	5.6	6.8	8.5	9.7	11.9	12.9	15.1
s	max	7.00	8.00	10.00	13.00	15.00	18.00	21.00
	min	6.64	7.64	9.64	12.57	14.57	17.57	20.16