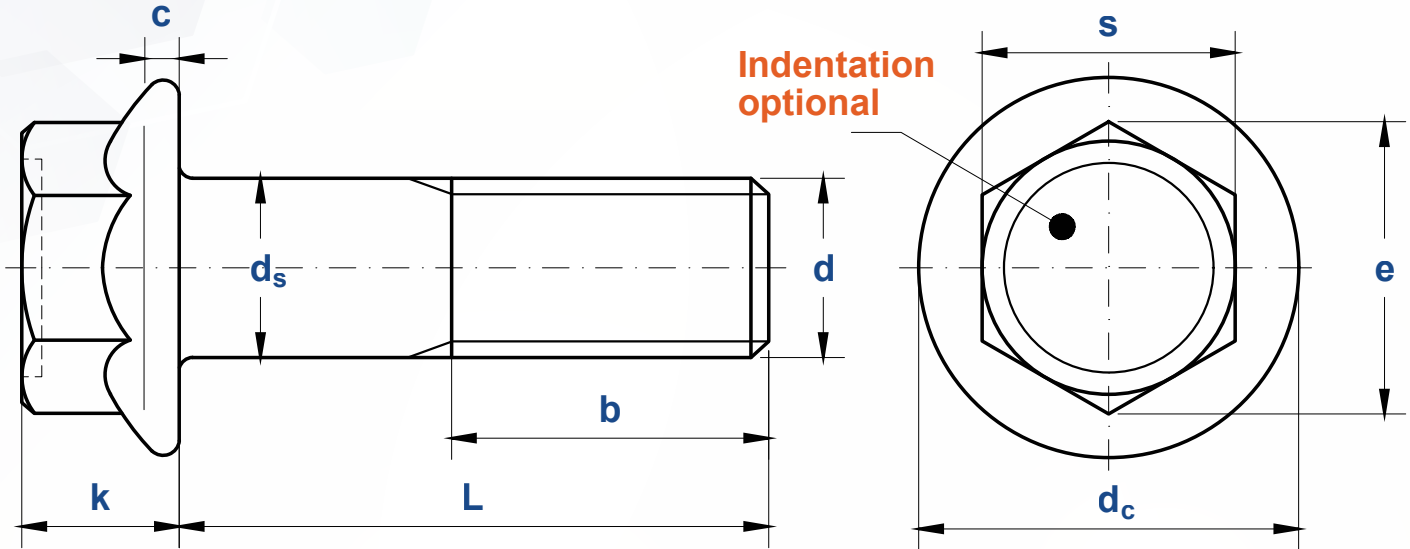




Thread Size d		M5	M6	M8	M10	M12	M14	M16	M20
P	Thread Pitch	0.80	1.00	1.25	1.50	1.75	2.00	2.00	2.50
d_s	max	5.00	6.00	8.00	10.00	12.00	14.00	16.00	20.00
	min	4.82	5.82	7.78	9.78	11.73	13.73	15.73	19.67
s	max	8.00	10.00	13.00	15.00	18.00	21.00	24.00	30.00
	min	7.64	9.64	12.57	14.57	17.57	20.16	23.16	29.16
e	max	9.24	11.55	15.01	17.32	20.78	24.25	27.71	34.64
	min	8.56	10.80	14.08	16.32	19.68	22.58	25.94	32.66
d_c	max	11.80	14.20	18.00	22.30	26.60	30.50	35.00	43.00
c	min	1.00	1.10	1.20	1.50	1.80	2.10	2.40	3.00
k	max	5.80	6.60	8.10	10.40	11.80	13.70	15.40	18.90
b	$L \leq 125$	16	18	22	26	30	34	38	46
	$125 < L \leq 200$	22	24	28	32	36	40	44	52
	$L > 200$	35	37	41	45	49	53	57	65