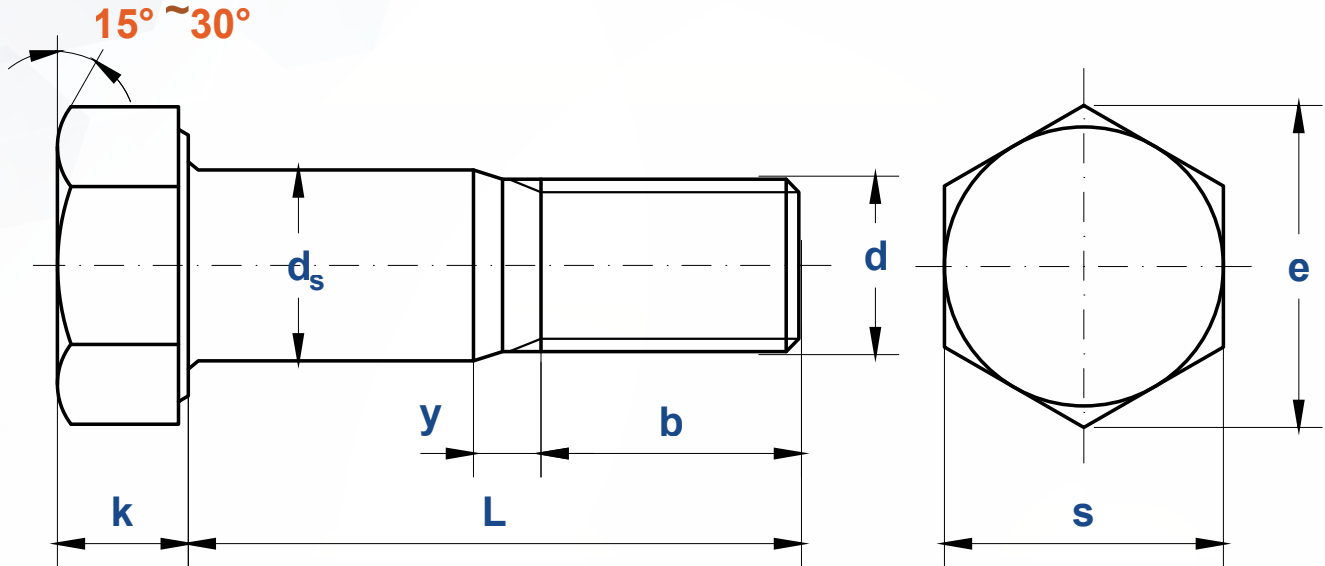




Screw Thread d		M12	M16	M20	M22	M24	M27	M30	M36
P	Pitch	1.75	2	2.5	2.5	3	3	3.5	4
b		23	28	33	34	39	41	44	52
d _s	Nominal Size	13	17	21	23	25	28	31	37
	min	12.74	16.74	20.71	22.71	24.71	27.71	30.67	36.67
	max	12.85	16.85	20.84	22.84	24.84	27.84	30.83	36.83
k	Nominal Size	8	10	13	14	15	17	19	23
	min	7.55	9.25	12.1	13.1	14.1	16.1	17.95	21.95
	max	8.45	10.75	13.9	14.9	15.9	17.9	20.05	24.05
s	max	22	27	32	26	41	46	50	60
	min	21.16	26.16	31	35	40	45	49	58.8