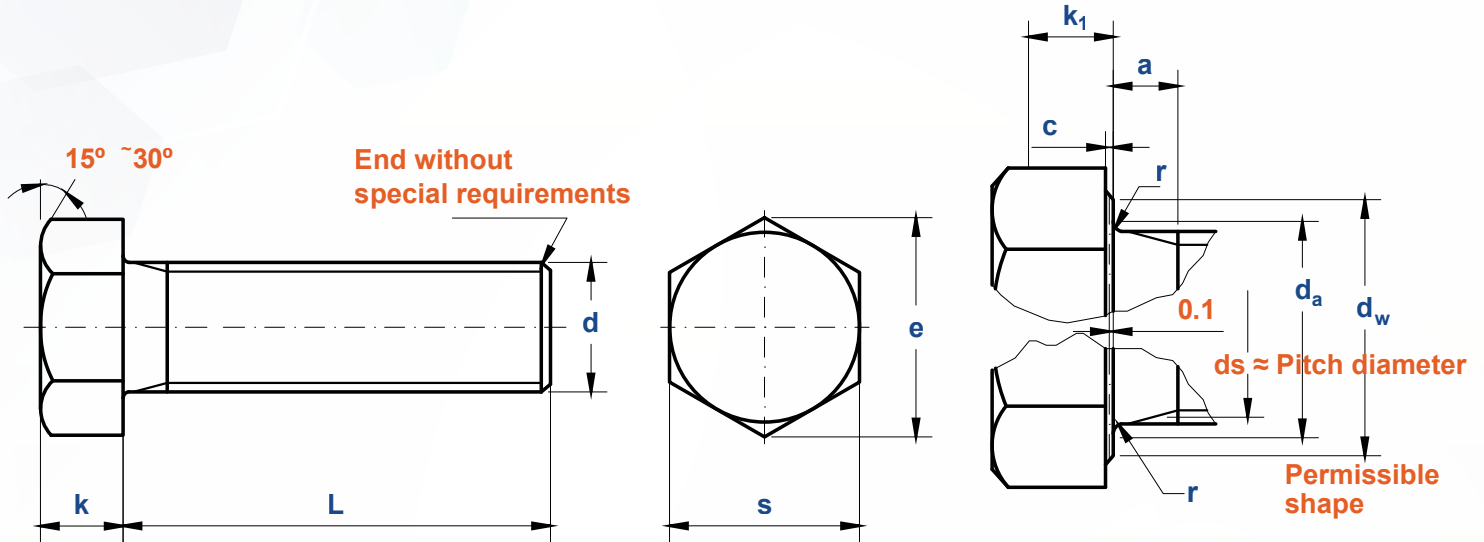




Screw Thread d		M5	M6	M8	M10	M12	M16	M20	M24	M30	M36
P	Pitch	0.8	1	1.25	1.5	1.75	2	2.5	3	3.5	4
a	max	3.2	4	5	6	7	8	10	12	14	16
c	max	0.5	0.5	0.6	0.6	0.6	0.8	0.8	0.8	0.8	0.8
da	max	6	7.2	10.2	12.2	14.7	18.7	24.4	28.4	35.4	42.4
d _w	min	6.7	8.7	11.4	15.4	17.2	22	27.7	33.2	42.7	51.1
e	min	8.63	10.89	14.2	18.72	20.88	26.17	32.95	39.55	50.85	60.79
k	Nominal Size	3.5	4	5.3	6.4	7.5	10	12.5	15	18.7	22.5
	min	3.12	3.62	4.92	5.95	7.05	9.25	11.6	14.1	17.65	21.45
	max	3.88	4.38	5.68	6.85	7.95	10.75	13.4	15.9	19.75	23.55
k ₁	min	2.2	2.5	3.45	4.2	4.95	6.5	8.1	9.9	12.4	15
r	min	0.2	0.25	0.4	0.4	0.6	0.6	0.8	0.8	1	1
s	max=nominal size	8	10	13	17	19	24	30	36	46	55
	min	7.64	9.64	12.57	16.57	18.48	23.16	29.16	35	45	53.8